

2014 ARCTIC CAT[®]

ILLUSTRATED PARTS MANUAL



TRV 700 XT EFT

Model Number A2014TGT1PETN

Model Number A2014TGT1PETX

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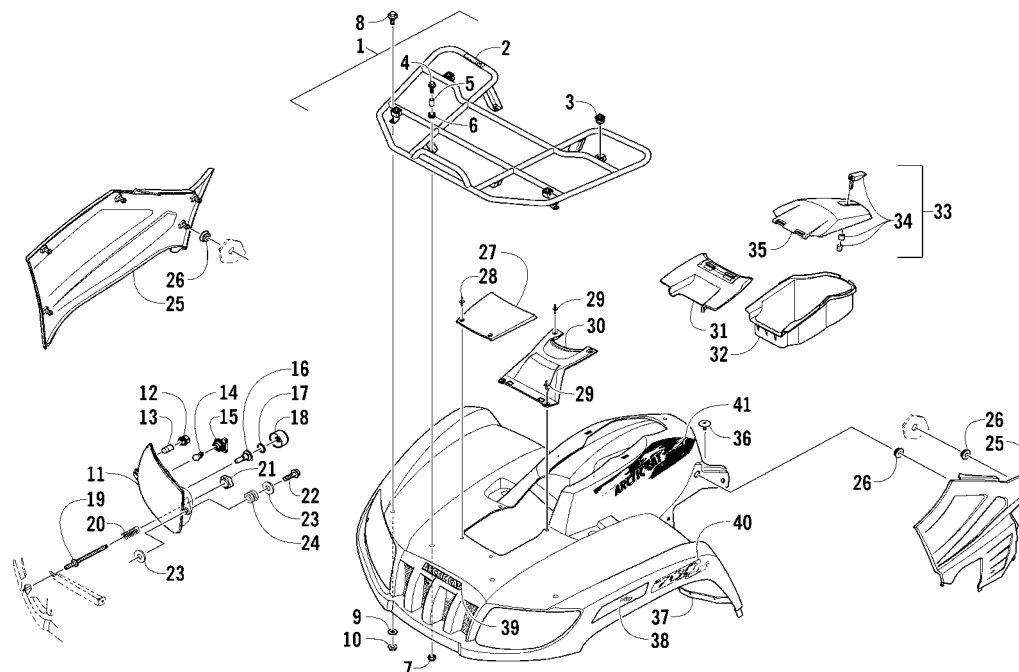
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2014 ATV 700 XT EFT

(Model No. A2014TGT1PETN) (Model No. A2014TGT1PETX)

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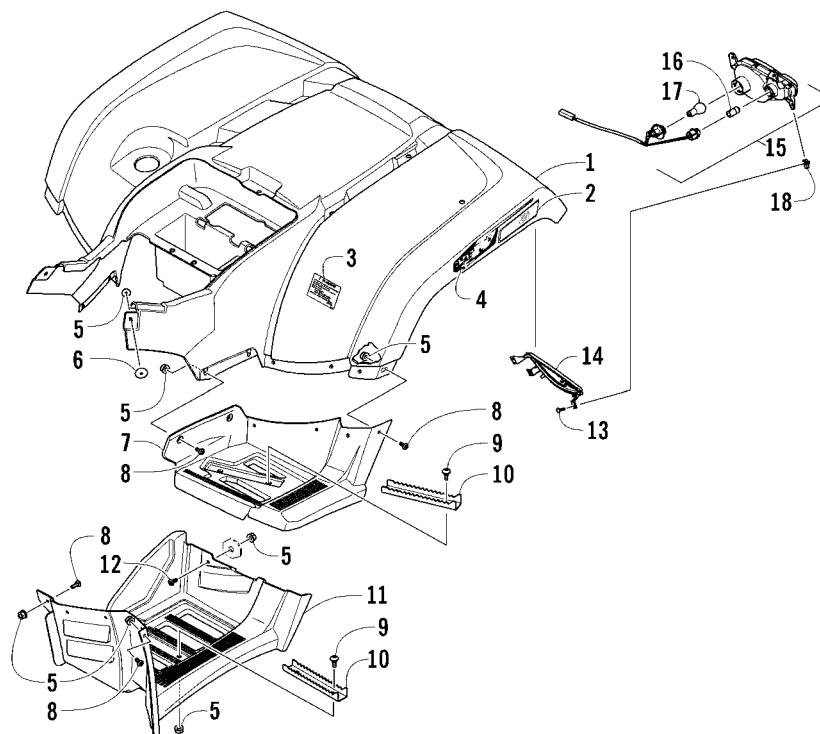
■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog.



FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES

0747-762

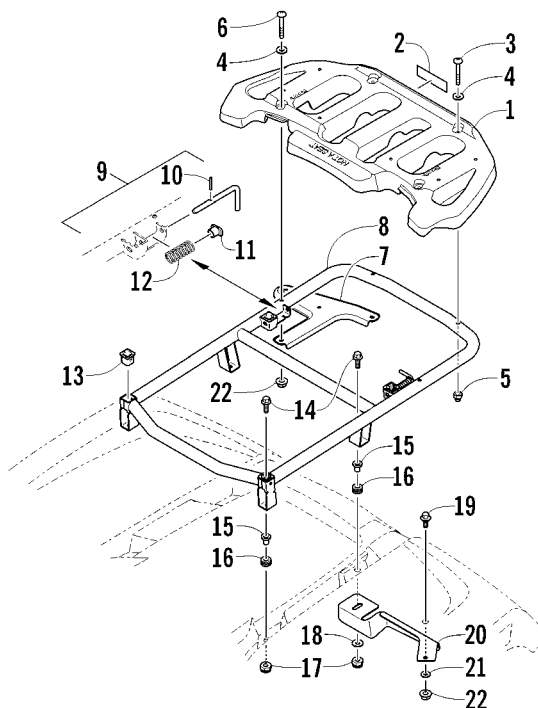
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2506-106		1	Rack, Front - Assembly (inc. 2-3)	25	2406-324		1	Panel, Side - Lower - Right
2	0411-576		1	+ Decal, Warning - Load		2406-421		1	Panel, Side - Lower - Left
3	0441-592		4	+ Bushing	26	0423-678		8	Grommet
4	8410-835		4	Screw, Cap	27	1406-358		1	Cover, Access
5	0423-669		4	Spacer	28	0423-535		2	Rivet, Reinstallable
6	0423-465		4	Grommet	29	0623-362		4	Rivet, Reinstallable
7	8432-802		4	Nut, Lock	30	1406-484		1	Cover, Steering Post
8	0423-654		2	Screw, Shoulder	31	0470-513		1	Cover, Storage Box
9	8050-222		2	Washer	32	1406-573		1	Box, Storage
10	8427-602		2	Nut, Lock	33	2506-234		1	Lid, Storage Box w/Latch (inc. 34-35)
11	0509-036		1	Headlight Assembly - Right (inc. 12-18)	34	1406-599		1	+ Latch, Storage Box
	0509-037		1	Headlight Assembly - Left (inc. 12-18)	35	0470-514		1	+ Lid, Storage Box
12	0409-102		2	+ Socket, Position Bulb	36	0423-101		2	Screw, Shoulder
13	0409-101		2	+ Bulb, Position	37	4506-924	X	1	Panel, Fender - Metallic Green (1PETN)
14	0409-099		2	+ Bulb, Turn Signal		5506-314	X	1	Panel, Fender - Green (1PETX)
15	0409-100		2	+ Socket, Turn Signal Bulb	38	0411-818		1	Decal, Reflector - Right - Amber
16	0409-096		2	+ Bulb, Headlight		0411-819		1	Decal, Reflector - Left - Amber
17	0409-097		2	+ Retainer, Spring	39	1411-725		1	Decal, "Arctic Cat"
18	0409-098		2	+ Boot, Rubber	40	3411-554	X	2	Decal, "700 EFI" - Metallic Green (1PETN)
19	0423-514		2	Stud, Adjuster - Headlight		3411-527	X	2	Decal, "700 EFI" - Green (1PETX)
20	0423-522		2	Spring, Adjuster	41	3411-550	X	1	Decal, Side - Upper Right (1PETN)
21	0423-513		2	Knob, Adjuster		3411-551	X	1	Decal, Side - Upper Left (1PETN)
22	0623-785		4	Screw, Self-Tapping		3411-518	X	1	Decal, Side - Upper Right (1PETX)
23	8050-217		8	Washer		3411-519	X	1	Decal, Side - Upper Left (1PETX)
24	0423-447		4	Grommet					



REAR BODY PANEL AND FOOTWELL ASSEMBLIES

0747-764

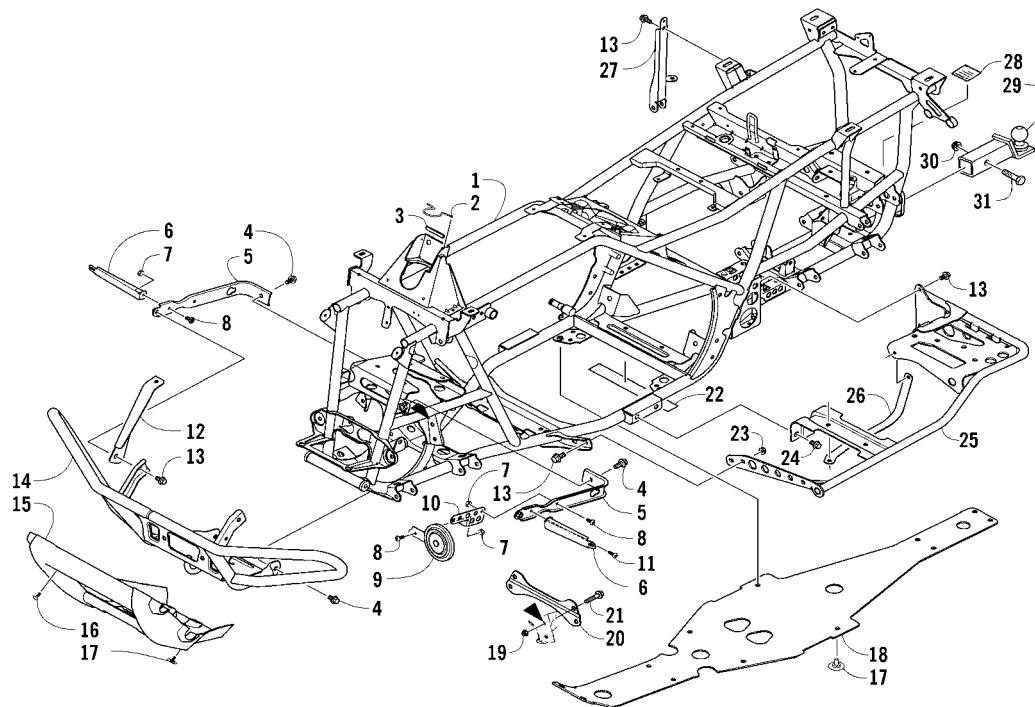
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	4506-985	X	1	Fender, Rear - Assembly - Black	11	1506-813		1	Footwell - Right
2	1411-592		1	Decal, Reflector - Right - Red		2406-471		1	Footwell - Left
	1411-593		1	Decal, Reflector - Left - Red	12	8477-620		2	Screw, Machine
3	2411-830		1	Decal, Warning - Tire Pressure	13	8476-516		6	Screw, Machine
4	3411-958	X	1	Decal, "XT" - Right (1PETN)	14	0409-112		1	Bezel, Taillight - Right
	3411-959	X	1	Decal, "XT" - Left (1PETN)		0409-113		1	Bezel, Taillight - Left
	3411-528	X	1	Decal, "XT" - Right (1PETX)	15	3313-392		1	Taillight Assembly - Right (inc. 16-17)
	3411-529	X	1	Decal, "XT" - Left (1PETX)		3313-393		1	Taillight Assembly - Left (inc. 16-17)
5	8427-602		34	Nut, Lock	16	3313-506		2	+ Bulb, Turn Signal
6	0423-101		2	Screw, Shoulder	17	3303-849		2	+ Bulb, Taillight
7	2406-042		1	Footwell, Rear - Right	18	3304-061		6	Clip, U-Nut
	2406-043		1	Footwell, Rear - Left					
8	0423-419		22	Screw, Machine					
9	0423-355		8	Screw, Shoulder					
10	5506-497	X	4	Footpeg					



REAR RACK ASSEMBLY

0745-327

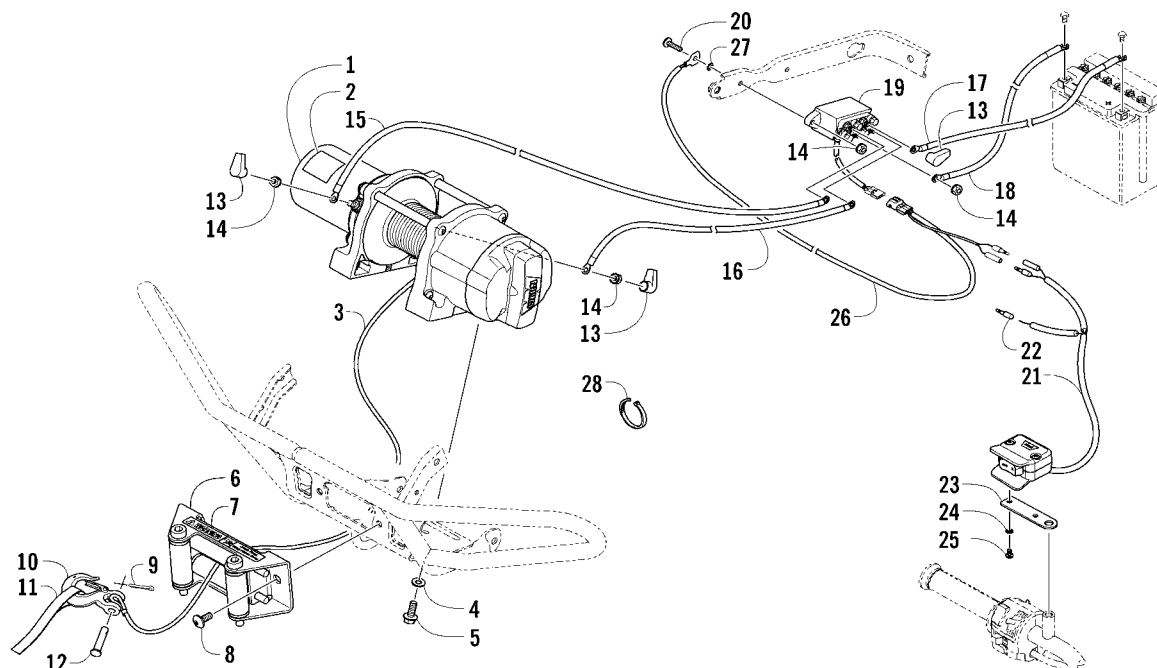
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2516-339		1	Rack, Rear (inc. 2)	13	0441-592		4	+ Bushing
2	1411-201		1	+ Decal, Warning - Load	14	8410-835		4	Screw, Cap
3	8410-640		3	Screw, Cap	15	0423-669		4	Spacer
4	8050-223		4	Washer	16	0423-465		4	Grommet
5	0423-891		2	Nut, Cap	17	8432-802		4	Nut, Lock
6	8410-645		2	Screw, Cap	18	0423-087		2	Washer
7	2506-926		1	Bracket, Mounting - Safety Flag	19	0423-654		2	Screw, Shoulder
8	2516-169		1	Base, MRP - Assembly (inc. 9-13)	20	2506-092		1	Bracket, Rear Fender - Right
9	0541-504		2	+ Pin - Assembly (inc. 10-12)		2506-093		1	Bracket, Rear Fender - Left
10	0423-635		2	++ Pin, Roll	21	8050-222		2	Washer
11	0423-677		2	++ Bushing, Flanged	22	8427-602		4	Nut, Lock
12	0423-636		2	++ Spring					



FRAME AND RELATED PARTS

0746-690

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	4506-819		1	Frame, Main	17	0423-101		12	Screw, Shoulder
2	2416-401		1	Clip, Routing	18	2406-091		1	Panel, Belly
3	0706-371	AR		Trim	19	0423-744		2	Nut, Lock
4	8409-020		4	Screw, Cap	20	2516-852		1	Brace, A-Arm
5	1506-596		2	Channel, Bumper Mounting	21	8409-025		2	Screw, Cap
6	2416-162		1	Bracket, Support - Right	22	0406-289		2	Pad, Frame
	2416-163		1	Bracket, Support - Left	23	8424-802		4	Nut
7	0623-038		3	Nut w/Washer	24	8409-016		4	Screw, Cap
8	8477-616		3	Screw, Machine	25	1506-848		1	Footrest - Right
9	0430-053		1	Horn, Electric - 12V		1506-849		1	Footrest - Left
10	2406-321		1	Bracket, Mounting - Horn	26	2406-216		1	Strap, Footrest - Right
11	8477-620		1	Screw, Machine		2406-217		1	Strap, Footrest - Left
12	1506-562		1	Bracket, Mounting - Bumper - Right	27	2506-447		1	Bracket, Support
	1506-563		1	Bracket, Mounting - Bumper - Left	28	1411-077		1	Decal, Warning - Towing
13	8408-816		11	Screw, Cap	29	0541-857		1	Mount, Ball Hitch (inc. 30-31)
14	1506-855		1	Bumper	30	0423-690		1	+ Nut, Lock
15	1406-360		1	Fascia, Bumper - Front	31	0423-693		1	+ Screw, Cap
16	0423-419		2	Screw, Machine					



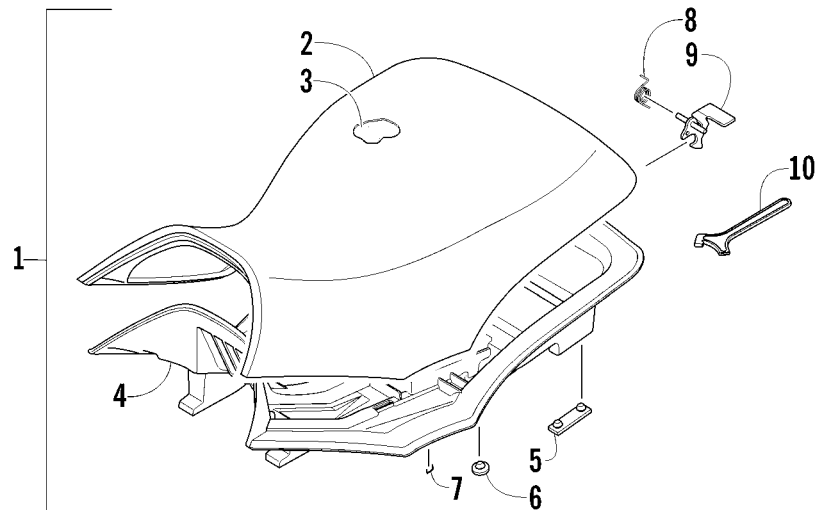
WINCH ASSEMBLY

0745-322

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1441-657		1	Winch (inc. 2-3)	16	0445-069		1	Cable, Winch/Solenoid - Blue
2	1411-826		1	+ Decal, Warning	17	0445-087		1	Cable, Solenoid/Battery - Red
3	0441-061		1	+ Cable, Winch	18	1441-112		1	Cable, Solenoid/Battery - Black
4	8051-246		4	Washer, Lock	19	0409-066		1	Solenoid
5	8408-820		4	Screw, Cap	20	8476-625		2	Screw, Machine
6	0441-403		1	Roller, Winch (inc. 7)	21	0505-552		1	Switch, Winch - Assembly (inc. 22-27)
7	0411-474		1	+ Decal, Warning - Pinch Point	22	1441-428		1	+ Connector, Harness
8	8468-820		2	Screw, Machine	23	0505-551		1	+ Bracket, Winch Switch
9	0623-175		1	Pin, Cotter	24	8052-093		2	+ Washer, Internal Tooth Lock
10	1441-833		1	Hook, Winch	25	8009-243		2	+ Screw, Machine
11	1441-781		1	Strap	26	0486-276		1	+ Harness, Adapter - Solenoid
12	1441-834		1	Pin	27	8053-212		1	+ Washer, External Tooth Lock
13	0645-019		3	Boot, Terminal	28	0123-788		AR	Tie, Cable - 8 in.
14	0623-038		8	Nut w/Washer		0123-903		AR	Tie, Cable - 11.5 in.
15	0445-068		1	Cable, Winch/Solenoid - Yellow					



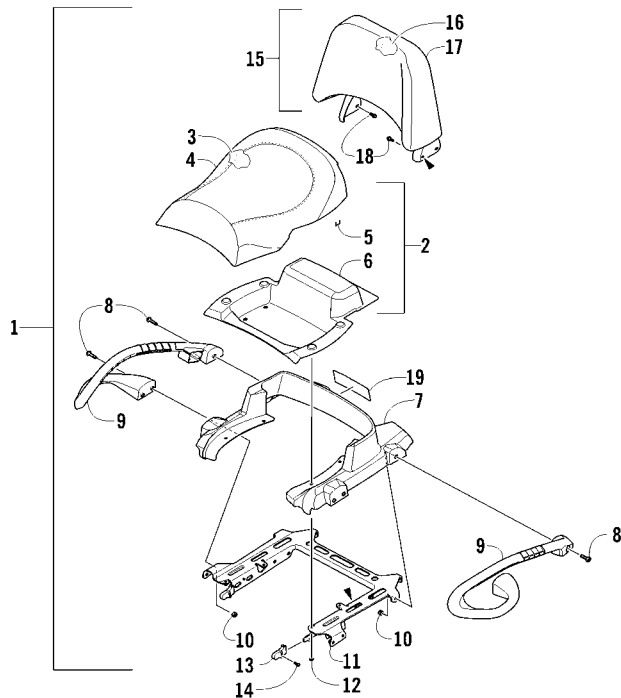
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	2506-914	1	Mount, License Plate	5	0123-950	2	Screw, Self-Tapping
2	3304-772	1	Light, License Plate Assembly (inc. 3-4)	6	8432-802	2	Nut, Lock
3	3305-399	2	+ Screw, Self-Tapping	7	8050-247	2	Washer
4	3303-847	1	+ Bulb	8	8468-820	2	Screw, Machine



SEAT ASSEMBLY

0744-435

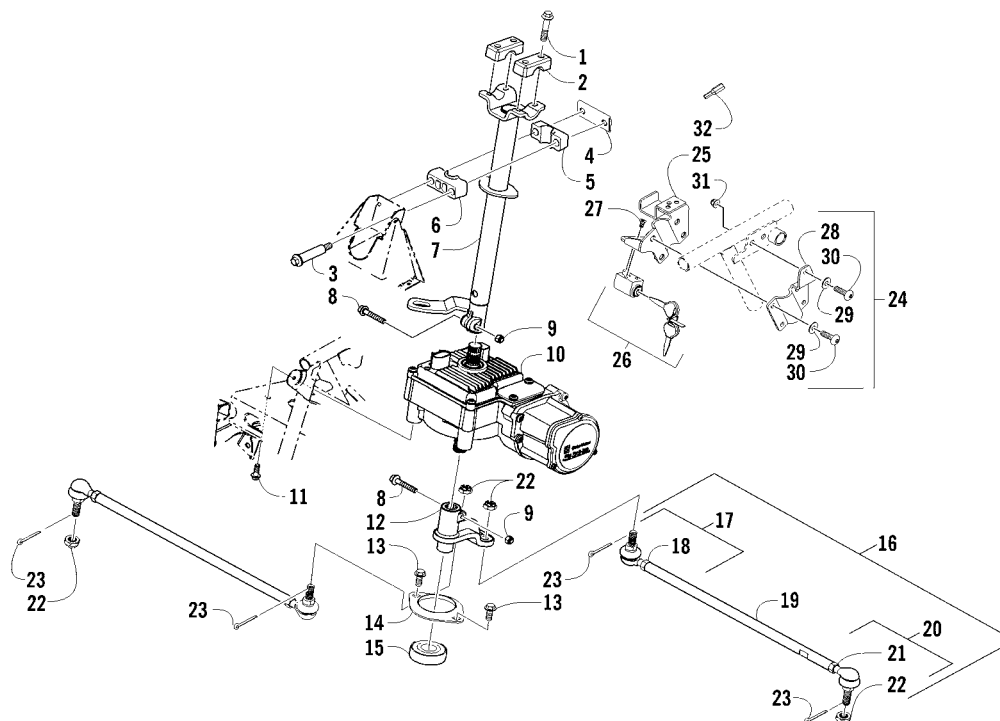
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	4506-557	1	Seat Assembly (inc. 2-9)	6	0406-877	4	++ Bumper, Seat - Front
2	1506-209	1	+ Cover, Seat	7	0624-263	AR	+ Staple
3	0517-119	1	+ Foam, Seat	8	1406-592	1	+ Spring, Seat Latch
4	2416-826	1	+ Base, Seat - Assembly (inc. 5-6)	9	1506-156	1	+ Latch, Seat
5	0406-879	2	++ Bumper, Seat - Rear	10	0441-587	1	Wrench, Spanner



PASSENGER SEAT AND BACKREST ASSEMBLY

0745-710

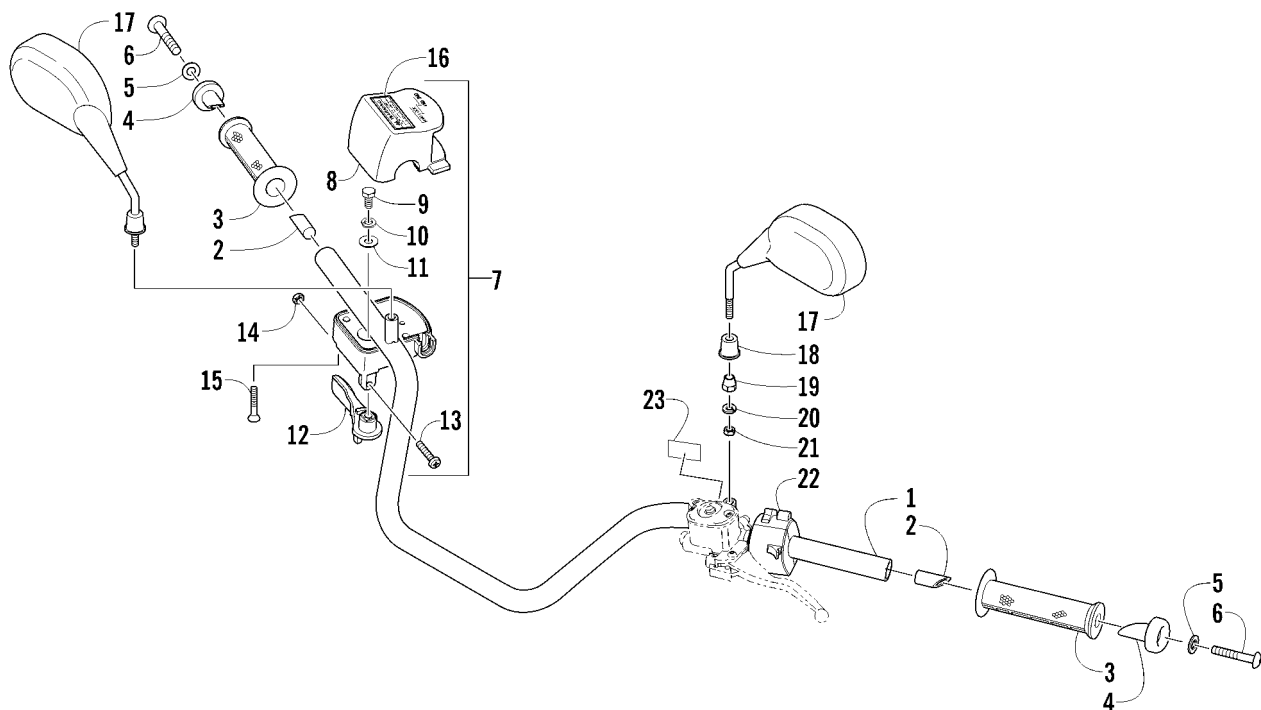
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2516-896		1	Seat, Passenger - Assembly (inc. 2-14)	10	8432-802		6	+ Nut, Lock
2	2506-064		1	+ Seat, Passenger - Sub-Assembly (inc. 3-6)	11	2516-040		1	+ Bracket, Seat Support - Assembly
3	1506-816		1	++ Foam, Seat - Passenger	12	8427-602		4	+ Nut, Lock
4	1506-815		1	++ Cover, Seat - Passenger	13	2406-895		2	+ End Cap, Seat Support
5	0624-263	AR		++ Staple	14	0423-538		2	+ Screw, Self-Tapping
6	2406-110		1	++ Base, Seat - Inner	15	2516-020		1	Backrest Assembly (inc. 16-17)
7	2406-044		1	+ Base, Seat - Passenger	16	2516-018		1	+ Foam, Backrest
8	8468-830		6	+ Screw, Machine	17	2516-141		1	+ Cover, Backrest
9	2406-834		1	+ Handhold, Passenger - Right	18	8408-816		4	Screw, Cap
	2406-835		1	+ Handhold, Passenger - Left	19	0411-814		1	Decal, "Arctic Cat"



STEERING ASSEMBLY

0745-656

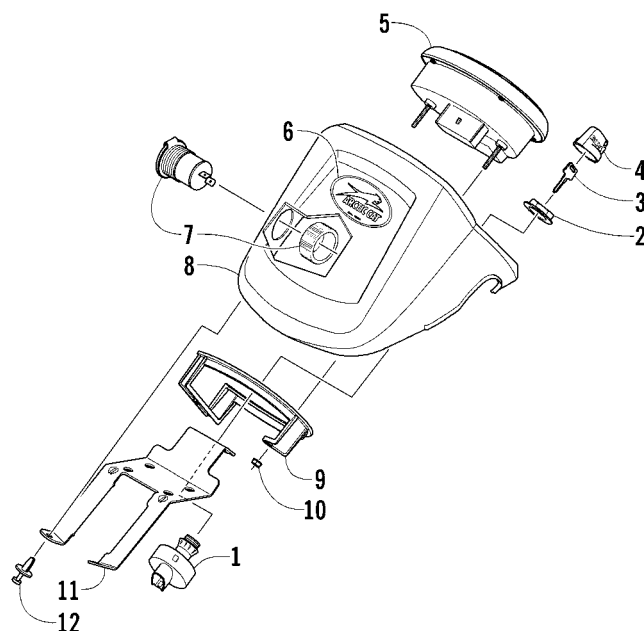
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	8408-835		4	Screw, Cap	18	0423-013		2	++ Nut - Left-Hand Thread
2	0405-035		2	Cap, Steering Adjuster	19	0405-281		2	+ Tie Rod
3	0423-505		2	Screw, Shoulder	20	0505-874	X	2	+ End, Tie Rod - Right-Hand Thread - Kit (inc. 21)
4	0505-484		1	Cap, Housing	21	8420-002		2	++ Nut - Right-Hand Thread
5	0405-260		1	Housing, Upper	22	0423-157		4	Nut, Lock
6	0405-259		1	Housing, Lower	23	0623-175		4	Pin, Cotter
7	0505-712		1	Post, Steering	24	0505-770		1	Lock, Steering - Assembly (inc. 25-31)
8	8020-045		2	Screw, Cap	25	0505-710		1	+ Mount, Steering Lock
9	8040-366		2	Nut, Lock	26	3306-182		1	+ Lock, Steering
10	0505-853		1	Assembly, Electronic Power Steering	27	1423-059		2	+ Screw, Machine
11	8409-020		4	Screw, Cap	28	0405-409		1	+ Mount, Steering Lock
12	0505-664		1	Arm, Steering	29	8050-247		5	+ Washer
13	8408-816		2	Screw, Cap	30	1423-112		5	+ Screw, Cap
14	0602-233		1	Flange, Bearing	31	8424-802		1	+ Nut
15	0405-052		1	Bearing w/Inverted Oil Seal	32	2441-251		1	Tool, Anti-Tamper - Optional
16	0505-872	X	2	Tie Rod - Assembly (inc. 17-21)					
17	0505-875	X	2	+ End, Tie Rod - Left-Hand Thread - Kit (inc. 18)					



HANDLEBAR ASSEMBLY

0745-005

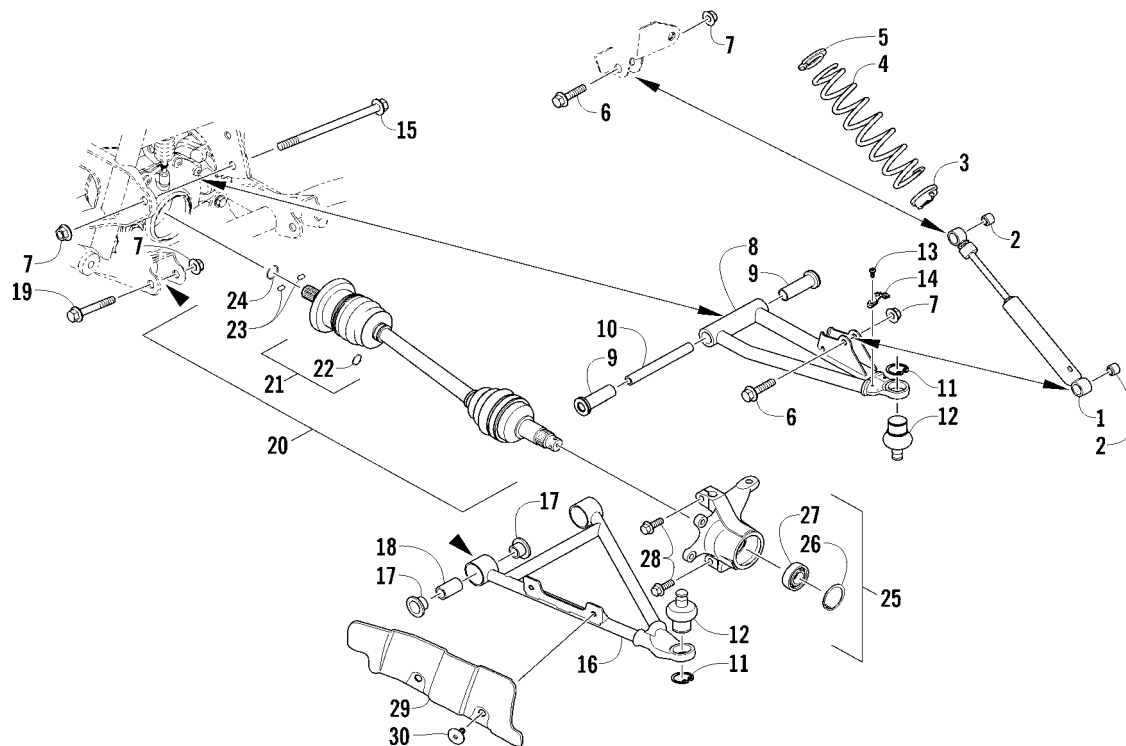
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0505-522		1	Handlebar	13	3423-014		1	+ Screw, Machine
2	0405-218		2	Plug, Handlebar	14	3423-327		1	+ Nut
3	0405-147		2	Grip, Handlebar	15	3423-199		2	+ Screw, Machine
4	0405-149		2	End Cap, Handlebar	16	0411-966		1	Decal, Warning - Differential Lock
5	8050-247		2	Washer	17	2406-630		1	Mirror - Right (inc. 18-21)
6	8477-845		2	Screw, Machine		2406-631		1	Mirror - Left (inc. 18-21)
7	0509-054		1	Case, Throttle - Assembly (inc. 8-15)	18	0423-985		2	+ Cover
8	0409-141		1	+ Cover, Throttle Case w/Switch	19	0423-986		2	+ Nut, Adjuster
9	3007-392		1	+ Screw, Cap	20	0423-987		2	+ Washer, Lock
10	3004-447		1	+ Washer, Lock	21	0423-988		2	+ Nut
11	3003-030		1	+ Washer	22	0409-081		1	Switch, Control - Assembly
12	0409-133		1	+ Lever, Throttle	23	1411-865		1	Decal, Warning - Brake Lever Lock



INSTRUMENT POD ASSEMBLY

0746-654

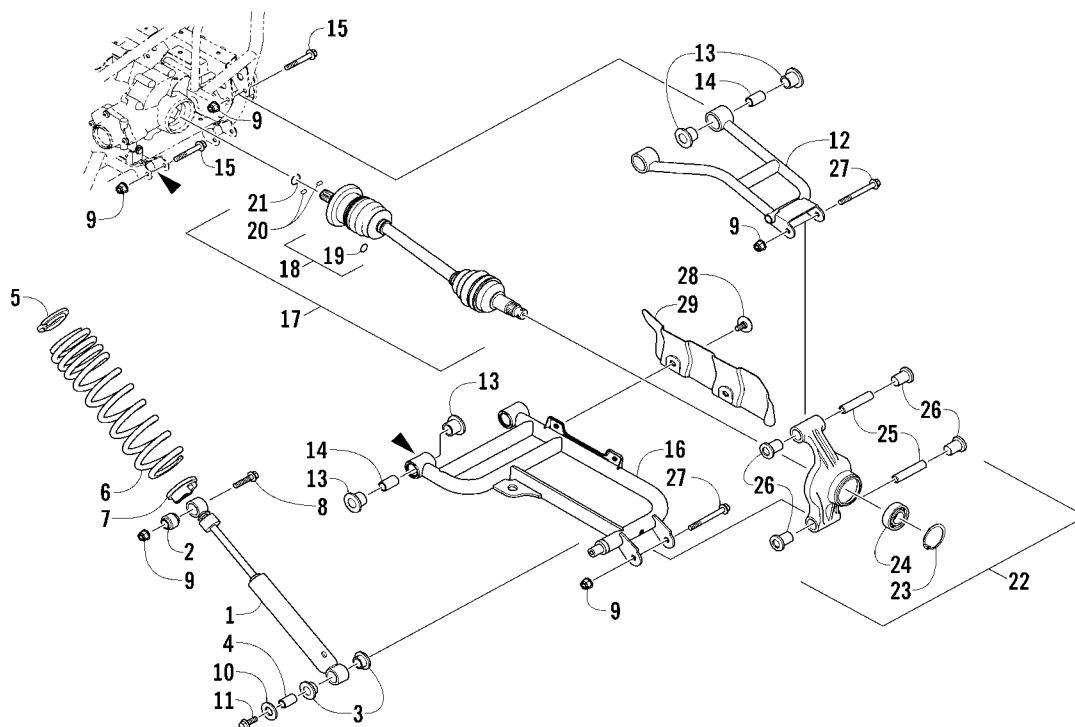
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0430-090		1	Switch, Ignition - Assembly (inc. 2-4)	7	0641-897		1	Outlet, Accessory - 12V
2	0430-050		1	+ Nut, Retaining	8	0505-788	X	1	Instrument Pod - Metallic Green (1PETN)
3	0430-042		1	+ Key, Ignition - (Y Series - Left-Side Cut)		0505-857	X	1	Instrument Pod - Green (1PETX)
	0430-043		1	+ Key, Ignition - (Z Series - Right-Side Cut)	9	0420-065		1	Bracket, Retaining
4	0430-054		1	+ Cover, Key	10	0423-493		2	Nut w/Washer
5	0520-167		1	Gauge, LCD	11	2506-470		1	Bracket, Mounting - Instrument Pod
6	9611-752		1	Decal, Crest	12	0423-535		2	Rivet, Reinstallable



FRONT SUSPENSION ASSEMBLY

0745-247

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0403-209		2	Shock Absorber (inc. 2)	17	0403-208		8	+ Bushing
2	0403-182		4	+ Bushing	18	0403-214		4	+ Axle
3	0403-288		2	Cam, Spring Adjuster	19	8409-075		4	Screw, Cap
4	0503-509		2	Spring, Suspension - White	20	1502-800		1	Axle, Drive - Right (inc. 21-24)
5	1603-889		2	Retainer, Spring	21	1502-799		1	Axle, Drive - Locking - Left (inc. 21-24)
6	8409-040		4	Screw, Cap	22	1436-419		2	+ Repair Kit, Boot (inc. 22)
7	0423-744		10	Nut, Lock	23	1441-988		2	++ Clip, Retaining
8	0503-416		1	A-Arm, Upper Right - Black (inc. 9-12)	24	1402-885		4	+ Pin, Detent
9	0503-417		1	A-Arm, Upper Left - Black (inc. 9-12)	25	1402-889		2	+ Clip, Retaining
10	0403-207		4	+ Bushing	26	0505-576		1	Knuckle - Assembly - Right (inc. 26-27)
11	0403-080		2	+ Axle	27	0505-577		1	Knuckle - Assembly - Left (inc. 26-27)
12	0423-009		4	+ Ring, Retaining	28	0423-423		2	+ Ring, Retaining
13	0405-483		4	+ Ball Joint	29	1402-809		2	+ Bearing
14	0423-946		4	Screw, Self-Tapping	30	0423-998		4	Screw, Shoulder
15	1502-594		2	Clamp, Routing		1406-034		1	Guard, Boot - Right - Black
16	0423-334		2	Screw, Cap		1406-035		1	Guard, Boot - Left - Black
	0503-376		1	A-Arm, Lower Right - Black (inc. 17-18 and two No. 11-12)		0423-545		4	Screw, Shoulder
	0503-377		1	A-Arm, Lower Left - Black (inc. 17-18 and two No. 11-12)					



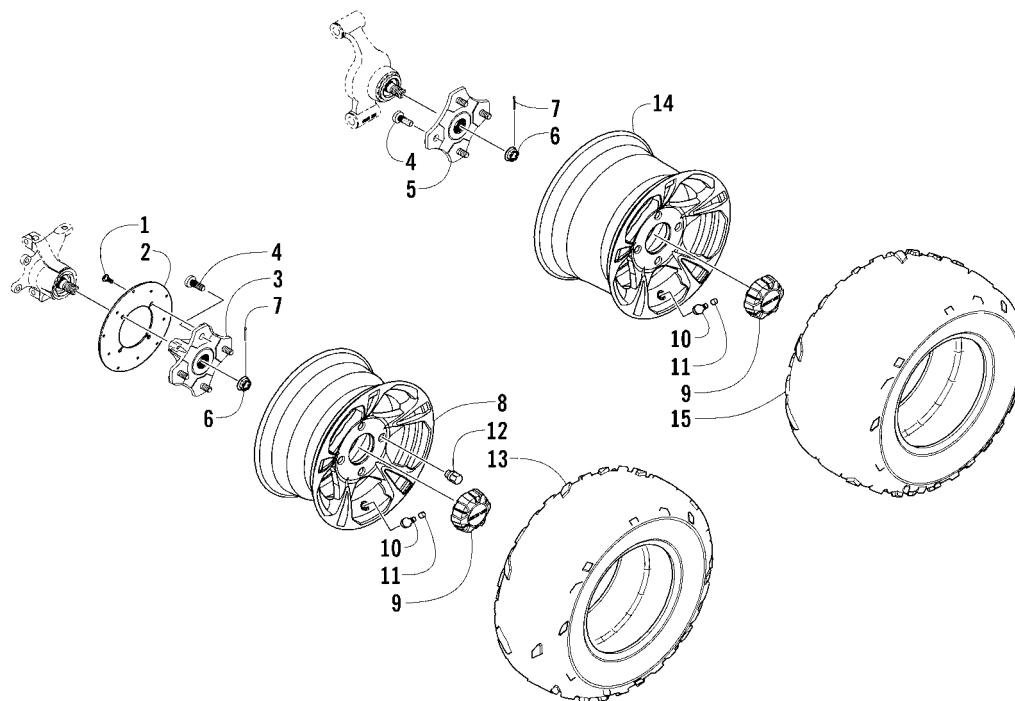
REAR SUSPENSION ASSEMBLY

0746-655

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0404-274	2		Shock Absorber (inc. 2-4)	17	1502-798	2		Axle, Drive (inc. 18-21)
2	0403-182	2		+ Bushing	18	1436-419	2		+ Repair Kit, Boot (inc. 19)
3	0603-955	4		+ Bushing	19	1441-988	2		++ Clip, Retaining
4	1603-219	2		+ Sleeve	20	1402-884	4		+ Pin, Detent
5	1603-889	2		Retainer, Spring	21	1402-890	2		+ Clip, Retaining
6	0504-659	2		Spring, Suspension - White	22	0504-616	1		Knuckle, Right - Assembly (inc. 23-26)
7	0404-057	2		Cam, Spring Adjuster		0504-549	1		Knuckle, Left - Assembly (inc. 23-26)
8	8409-050	2		Screw, Cap	23	0423-423	2		+ Ring, Retaining
9	0423-744	14		Nut, Lock	24	1402-809	2		+ Bearing
10	0423-087	2		Washer	25	0403-213	4		+ Axle
11	8408-820	2		Screw, Cap	26	0403-206	8		+ Bushing
12	0504-582	1		A-Arm, Rear - Upper Right - Black (inc. 13-14)	27	8409-000	4		Screw, Cap
	0504-583	1		A-Arm, Rear - Upper Left - Black (inc. 13-14)	28	0423-545	4		Screw, Shoulder
13	0403-208	16		+ Bushing	29	1406-068	1		Guard, Boot - Rear - Right - Black
14	0403-214	8		+ Axle		1406-069	1		Guard, Boot - Rear - Left - Black
15	8409-075	8		Screw, Cap					
16	0504-718	1		A-Arm, Rear - Lower Right - Black (inc. 13-14)					
	0504-719	1		A-Arm, Rear - Lower Left - Black (inc. 13-14)					



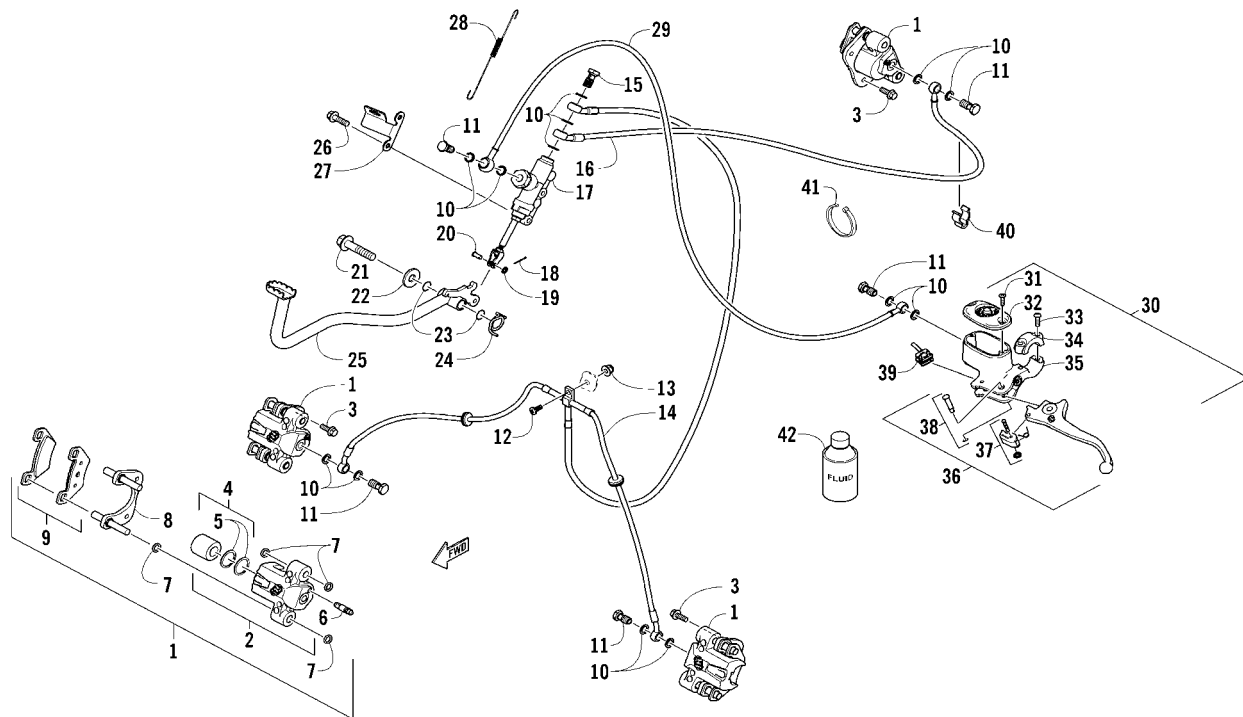
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0504-709		1	Swaybar	6	8409-000		2	Screw, Cap
2	8409-016		4	Screw, Cap	7	0423-073		6	Washer
3	0404-135		2	Clamp, Retaining	8	1402-434		8	Bushing
4	0404-282		2	Bushing, Swaybar - Upper	9	8422-002		2	Nut, Lock
5	0404-283		2	Bushing, Swaybar - Lower					



WHEEL AND TIRE ASSEMBLY

0746-705

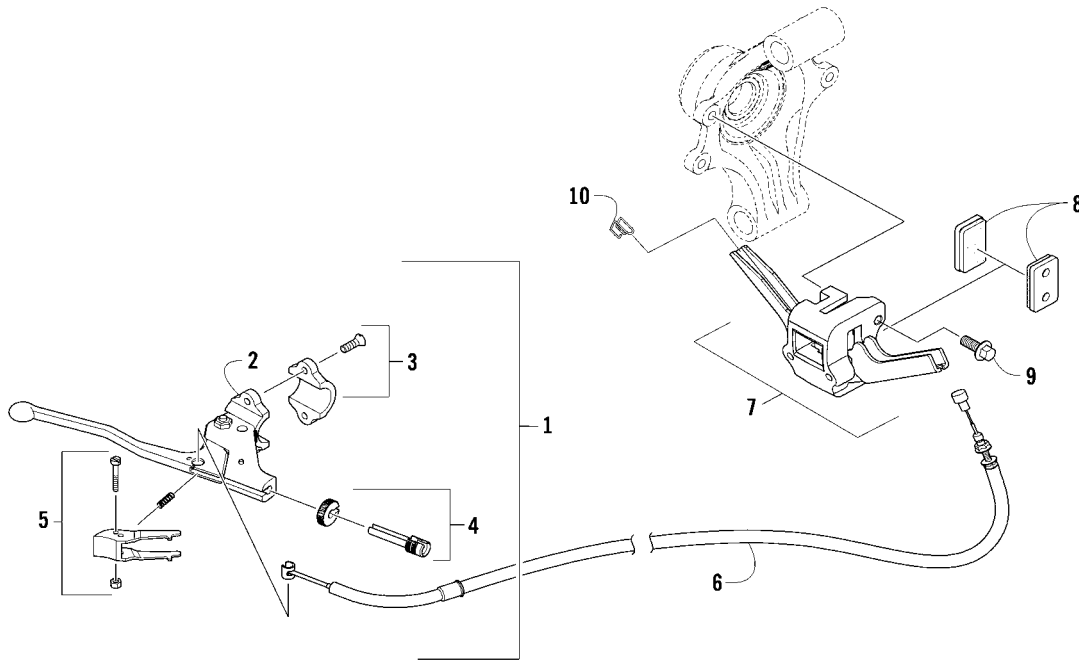
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0423-557		12	Screw, Shoulder	8	2402-068		2	Wheel - Front (inc. 9)
2	1436-164		3	Disc, Brake	9	2402-084		4	+ Cap, Wheel
3	1502-462		2	Hub, Wheel - Front (inc. 4)	10	0402-064		4	Stem, Valve (inc. 11)
4	0402-974		16	+ Stud	11	0402-140		4	+ Cap, Valve Stem
5	1502-462		1	Hub, Wheel - Rear - Right (inc. 4)	12	0423-618		16	Nut, Lug - Chrome
	1502-464		1	Hub, Wheel - Rear - Left (inc. 4)	13	2402-096		2	Tire - Front
6	0423-607		4	Nut, Castle	14	2402-069		2	Wheel - Rear (inc. 9)
7	0423-407		4	Pin, Cotter	15	2402-097		2	Tire - Rear



HYDRAULIC BRAKE ASSEMBLY

0747-093

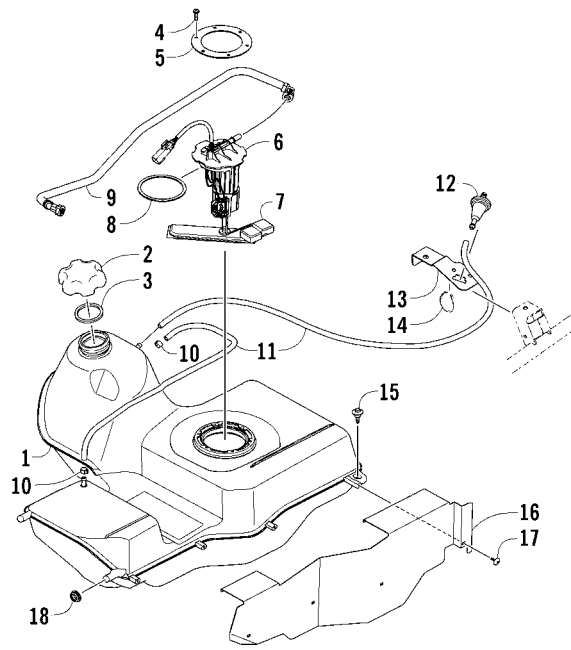
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	1436-422		1	Caliper, Brake - Right Front (inc. 2-9)	19	8050-217		1	Washer
	1436-423		1	Caliper, Brake - Left Front (inc. 2-9)	20	1402-377		1	Pin, Clevis
	1436-423		1	Caliper, Brake - Rear (inc. 2-9)	21	8408-816		1	Screw, Cap
2	1436-160		1	+ Housing, Caliper - Assembly - Right Front (inc. 3-6)	22	8050-252		1	Washer
	1436-161		1	+ Housing, Caliper - Assembly - Left Front (inc. 3-6)	23	1602-213		2	O-Ring
	1436-161		1	+ Housing, Caliper - Assembly - Rear (inc. 3-6)	24	0502-807		1	Spring, Brake Lever
3	8408-821		6	++ Screw, Cap	25	1502-063		1	Lever, Brake
4	0502-606		3	++ Piston/Seal Set (inc. 5)	26	8408-625		2	Screw, Cap
5	0502-607		3	+++ Seal Set	27	0502-840		1	Bracket, Switch
6	0502-609		3	++ Valve, Bleed	28	0502-785		1	Spring, Brake Switch
7	0502-608		3	+ O-Ring, Guide - Set	29	1402-592		1	Hose, Brakeline
8	0502-605		3	+ Bracket Assembly	30	0502-914		1	Brake Assembly (inc. 31-39)
9	1502-694		3	+ Pad, Brake - Set	31	0502-566		1	+ Screw, Machine - Kit
10	0423-178		13	Washer, Crush	32	0502-868		1	+ Cover, Reservoir
11	0423-413		5	Bolt, Banjo-Fitting	33	0502-568		1	+ Screw, Machine - Kit
12	8476-625		1	Screw, Machine	34	0502-869		1	+ Clamp, Master Cylinder
13	8427-602		1	Nut, Lock	35	0502-704		1	+ Master Cylinder Assembly
14	1502-148		1	Hose, Brakeline - Assembly	36	0502-866		1	+ Lever Assembly - Kit (inc. 37-38)
15	0423-610		1	Bolt, Banjo-Fitting - Double	37	0502-867		1	++ Lock, Brake Lever - Kit
16	1402-594		1	Hose, Brakeline	38	0502-580		1	++ Lever Pin - Kit
17	1502-147		1	Brake Assembly	39	0502-564		1	+ Switch, Brake
18	0117-868		1	Pin, Cotter	40	1502-115		2	Clip, Brakeline Hose
					41	0123-788		AR	Tie, Cable - 8 in.
					42	5639-848		AR	Fluid, Brake - 12 oz



PARKING BRAKE ASSEMBLY

0743-214

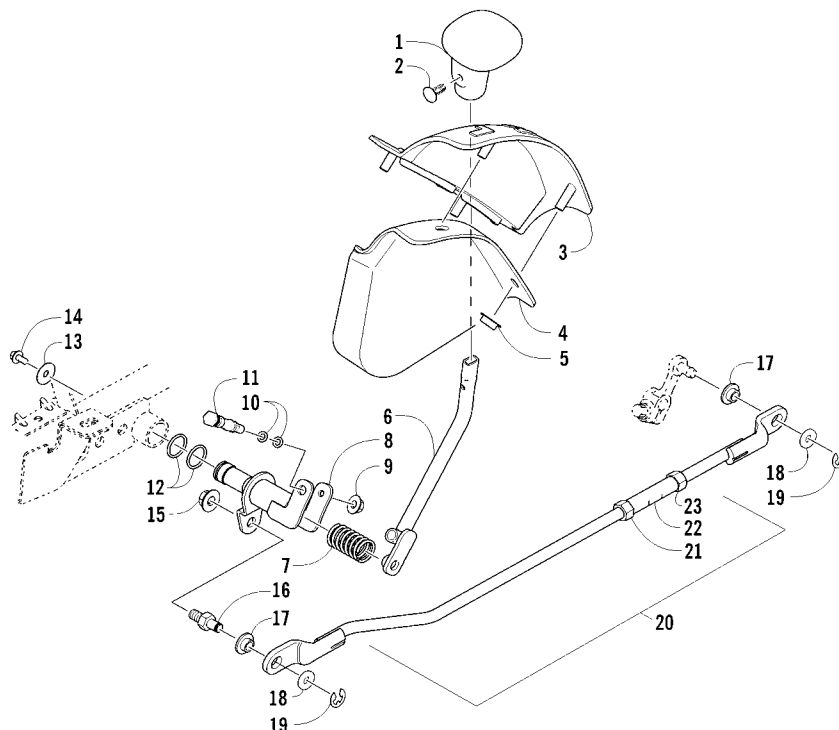
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	1502-278	1	Lever, Parking Brake - Assembly (inc. 2-6)	6	0487-055	1	+ Cable, Brake - Rear
2	1502-429	1	+ Lever, Parking Brake - Kit	7	1502-865	1	Mechanical Brake Assembly (inc. 8)
3	1502-432	1	+ Clamp, Handlebar - Kit	8	1402-602	2	+ Pad, Brake
4	1502-430	1	+ Adjuster, Thumb Nut - Kit	9	8408-826	2	Screw, Cap
5	1502-431	1	+ Lock, Parking Brake Lever - Kit	10	0402-379	1	Wire Form, Cable



GAS TANK ASSEMBLY

0746-919

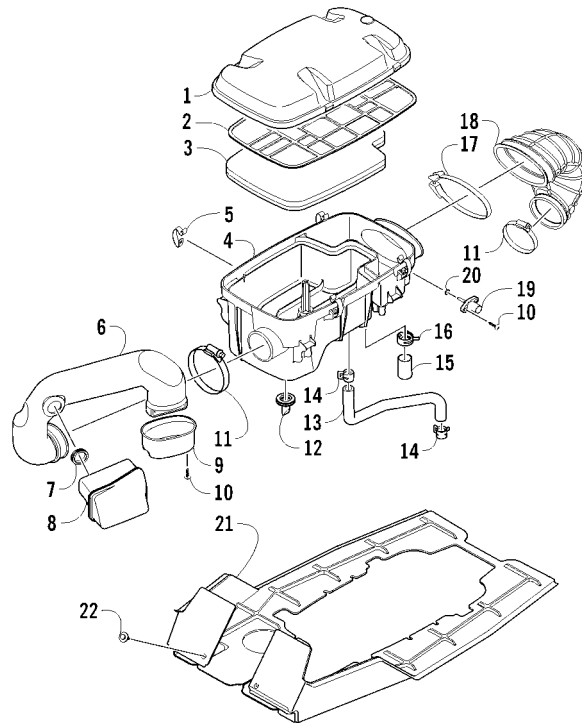
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0570-308		1	Tank, Gas - Assembly (inc. 2-5)	10	0423-688		AR	Clamp, Hose
2	0470-438		1	+ Cap, Gas Tank (inc. 3)	11	0410-070		AR	Hose, Gasline - 25 ft
3	0109-733		1	++ Gasket, Gas Tank Cap	12	0470-988		1	Filter, In-Line
4	0423-898		6	+ Screw, Self-Tapping	13	1470-015		1	Bracket, Mounting - Filter
5	2670-042		1	+ Plate, Retaining	14	0123-788		AR	Tie, Cable - 8 in.
6	0570-323		1	Pump, Fuel - Assembly (inc. 7-8)	15	0423-732		2	Screw, Shoulder
7	2670-235		1	+ Float	16	0470-822		1	Shield, Heat
8	0470-838		1	+ Seal	17	0623-797		4	Screw, Self-Tapping
9	0570-305		1	Hose, Fuel - Assembly	18	0423-460		2	Grommet



SHIFT LEVER ASSEMBLY

0745-123

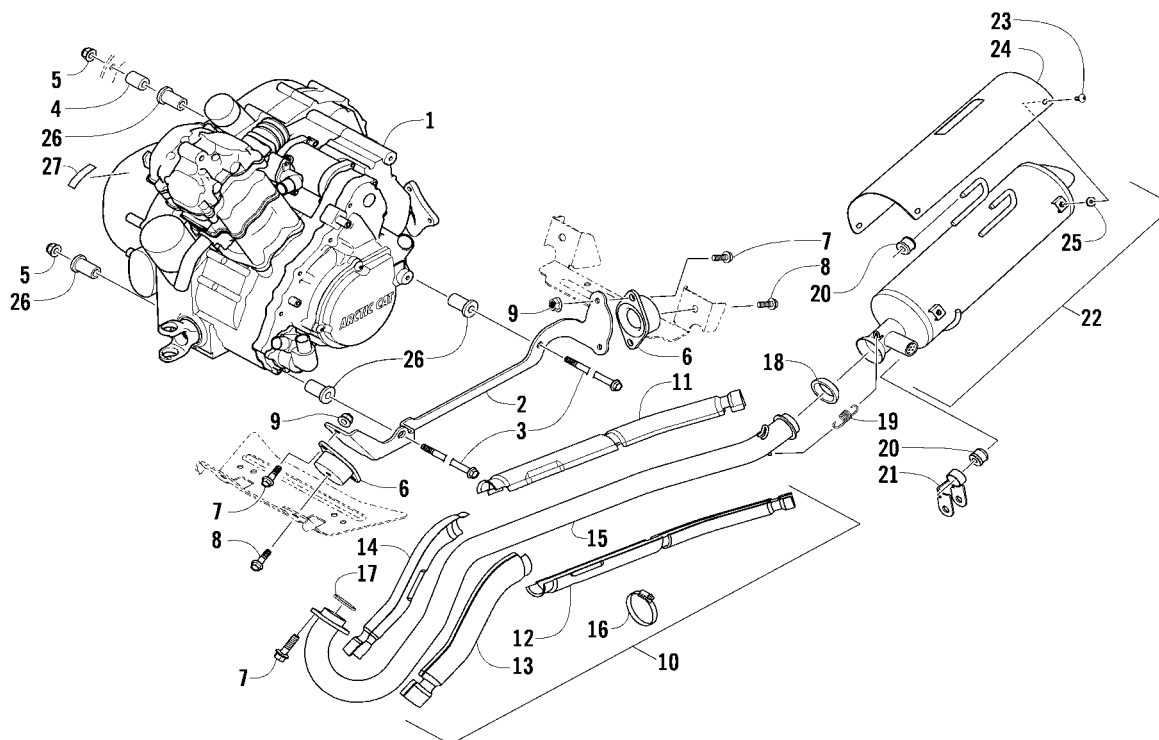
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0402-843	1		Knob, Shift	13	0423-087	1		Washer
2	0423-345	1		Clip, Retaining	14	8408-812	1		Screw, Cap
3	1402-576	1		Plate, Shift	15	8424-802	1		Nut
4	2406-345	1		Shield, Shift Plate	16	1402-621	1		Pin, Mounting
5	0423-357	4		Nut, Stamped	17	0423-091	2		Bushing
6	1502-977	1		Lever, Shift	18	0623-094	2		Washer
7	2402-117	1		Spring, Shift Lever	19	0423-169	2		E-Ring
8	1502-332	1		Actuator, Shift	20	1502-200	1		Linkage, Shift - Assembly (inc. 21-23)
9	8424-602	1		Nut	21	0123-917	1		+ Nut, Hex - Left-Hand Thread
10	0423-182	2		O-Ring	22	1402-619	1		+ Coupler
11	0402-675	1		Axle, Pivot	23	0623-294	1		+ Nut, Hex - Right-Hand Thread
12	0423-299	2		O-Ring					



AIR INTAKE ASSEMBLY

0744-432

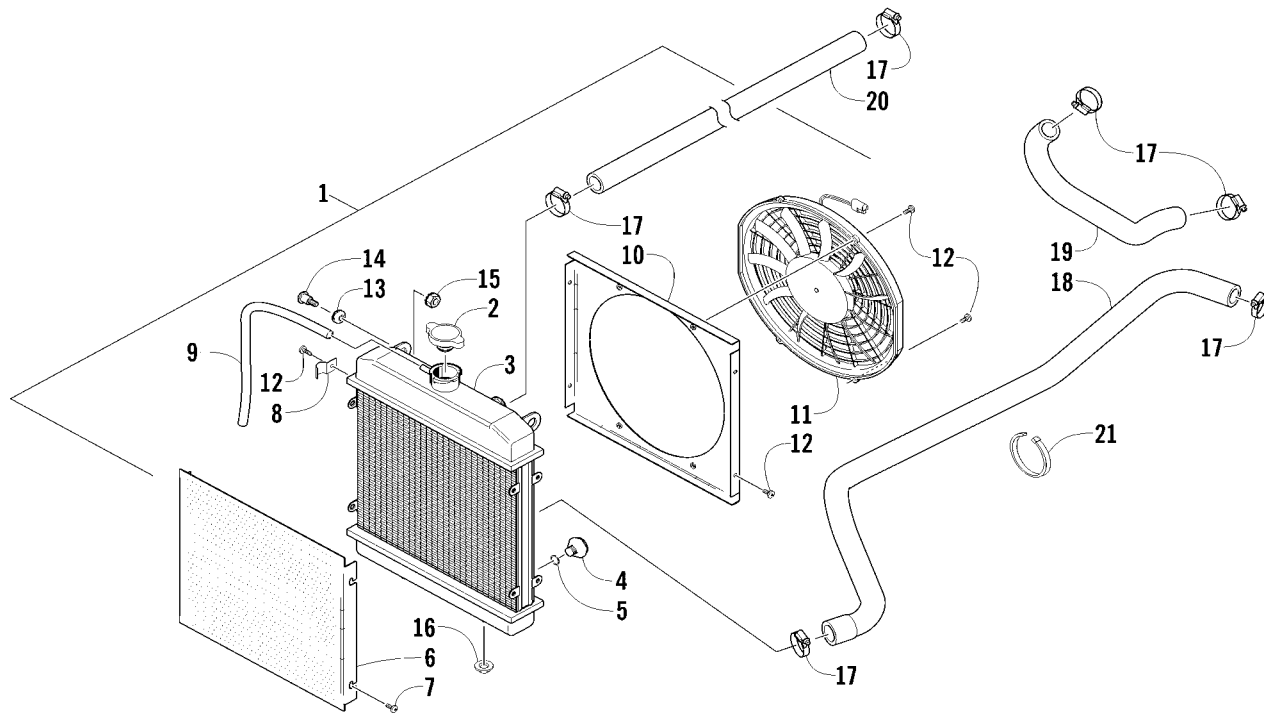
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0470-877		1	Cover, Intake	12	0470-442		1	Valve, Drain
2	0470-560		1	Screen, Air Filter	13	0410-172		1	Hose, Vent
3	0470-558		1	Filter, Air	14	1623-281		2	Clamp, Hose
4	0470-728		1	Housing, Intake	15	0423-766		1	Cap, Drain
5	0423-455		4	Clip, Spring	16	1623-287		1	Clamp
6	0470-749		1	Duct, Engine Intake	17	0423-554		1	Clamp, Boot
7	0423-763		1	Grommet	18	0470-511		1	Boot
8	0570-215		1	Resonator	19	0430-055		1	Sensor, Air Temperature (inc. 20)
9	0470-729		1	Boot	20	5507-224		1	+ O-Ring
10	0423-342		4	Screw, Self-Tapping	21	2406-604		1	Panel, Shield
11	0423-019		2	Clamp, Boot	22	0623-362		2	Rivet, Reinstallable



ENGINE AND EXHAUST

0743-272

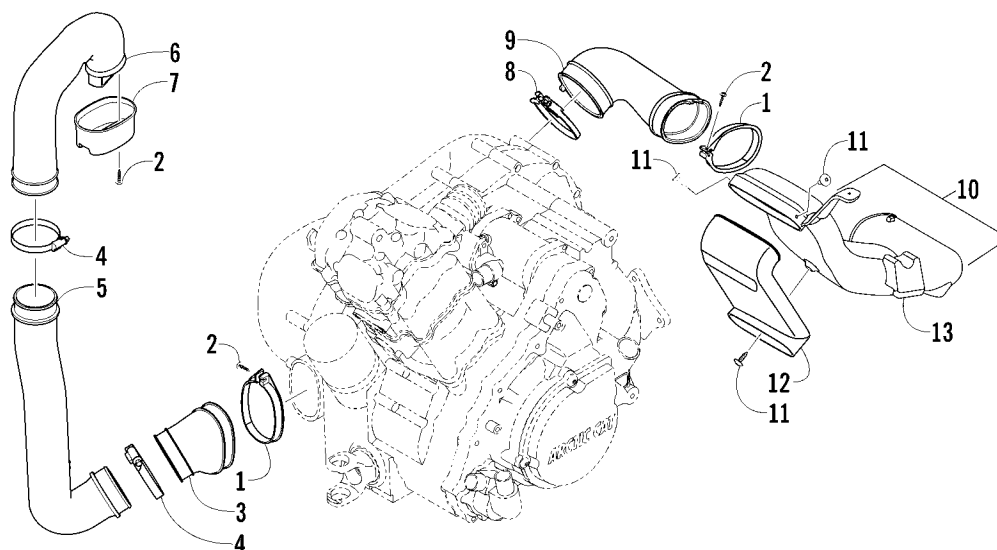
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0800-121		1	Engine, A700K	14	0412-348		1	+ Shield, Exhaust Pipe - Outer - Front
2	1506-740		1	Bracket, Engine - Right	15	0512-362		1	+ Pipe, Exhaust
	1506-741		1	Bracket, Engine - Left	16	0423-317		4	+ Clamp
3	0423-405		2	Screw, Cap	17	0412-338		1	Gasket, Exhaust Pipe
4	1423-025		1	Spacer	18	0412-375		1	Seal, Exhaust
5	8428-002		2	Nut, Lock	19	0612-668		2	Spring, Extension
6	2406-065		4	Mount, Engine	20	0412-577		3	Bushing
7	8408-820		10	Screw, Cap	21	1506-732		1	Channel, Muffler Support
8	8408-012		4	Screw, Cap	22	0512-430		1	Muffler - Assembly (inc. 23-25)
9	8432-802		8	Nut, Lock	23	8477-610		4	+ Screw, Machine
10	0512-363		1	Pipe, Exhaust - Assembly (inc. 11-16)	24	0412-489		1	+ Cover, Muffler
11	0412-355		1	+ Shield, Exhaust Pipe - Lower - Rear	25	0412-490		4	+ Washer
12	0412-354		1	+ Shield, Exhaust Pipe - Upper - Rear	26	0801-180		4	Mount, Rubber - Engine
13	0412-349		1	+ Shield, Exhaust Pipe - Inner - Front	27	0411-426		1	Decal, Warning - Clutch Cover



COOLING ASSEMBLY

0745-858

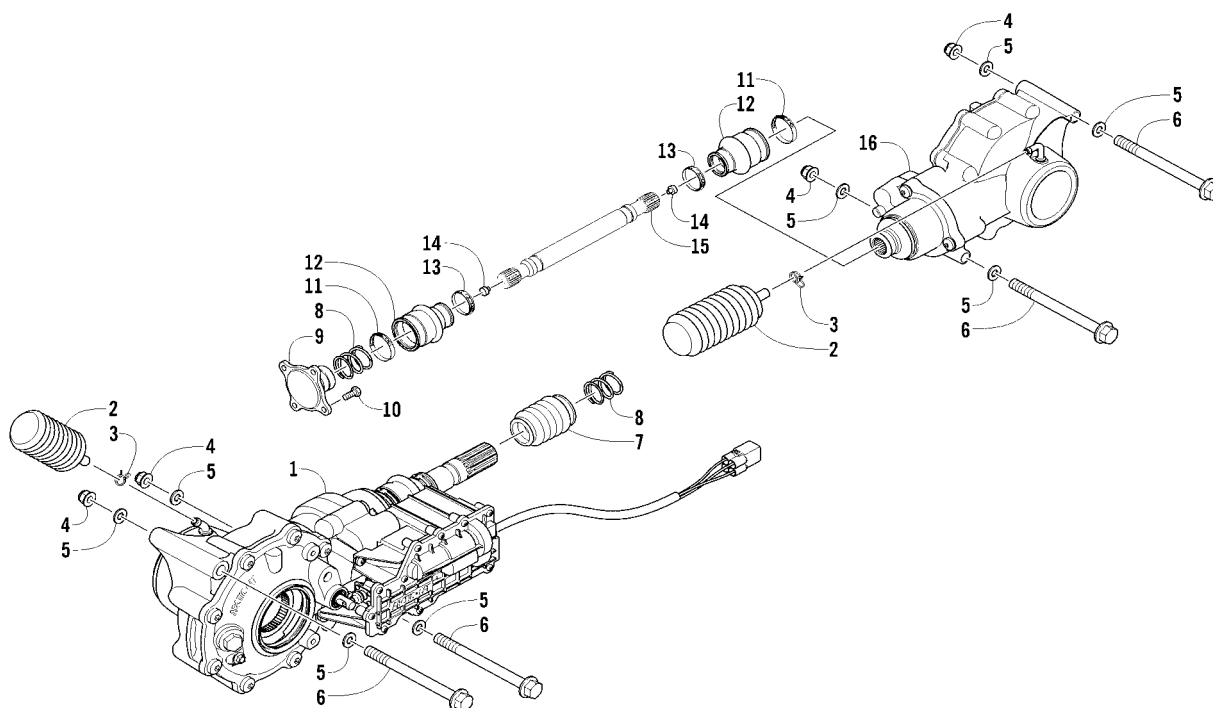
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0413-256		1	Radiator Assembly (inc. 2-13)	11	0413-123		1	+ Fan, Cooling
2	0413-255		1	+ Cap	12	0623-378		8	+ Screw, Self-Tapping
3	0413-205		1	+ Radiator	13	0423-030		2	+ Grommet
4	0413-195		1	+ Plug, Drain	14	0423-484		2	Screw, Shoulder
5	1602-213		1	+ O-Ring	15	0623-038		2	Nut w/Washer
6	0413-007		1	+ Screen	16	0423-028		2	Bushing, Stem
7	8475-512		4	+ Screw, Machine	17	0423-496		6	Clamp, Hose
8	0423-351		1	+ Clamp, Wire	18	0410-229		1	Hose, Coolant - Lower
9	0610-016	AR		+ Hose - 25 ft	19	0410-022		1	Hose, Coolant - Crossover
	0610-015	AR		+ Hose - 100 ft	20	0410-002		1	Hose, Coolant - Upper
10	0413-203		1	+ Shroud, Fan	21	0123-903		AR	Tie, Cable - 11.5 in.



CASE/BELT COOLING ASSEMBLY

0744-433

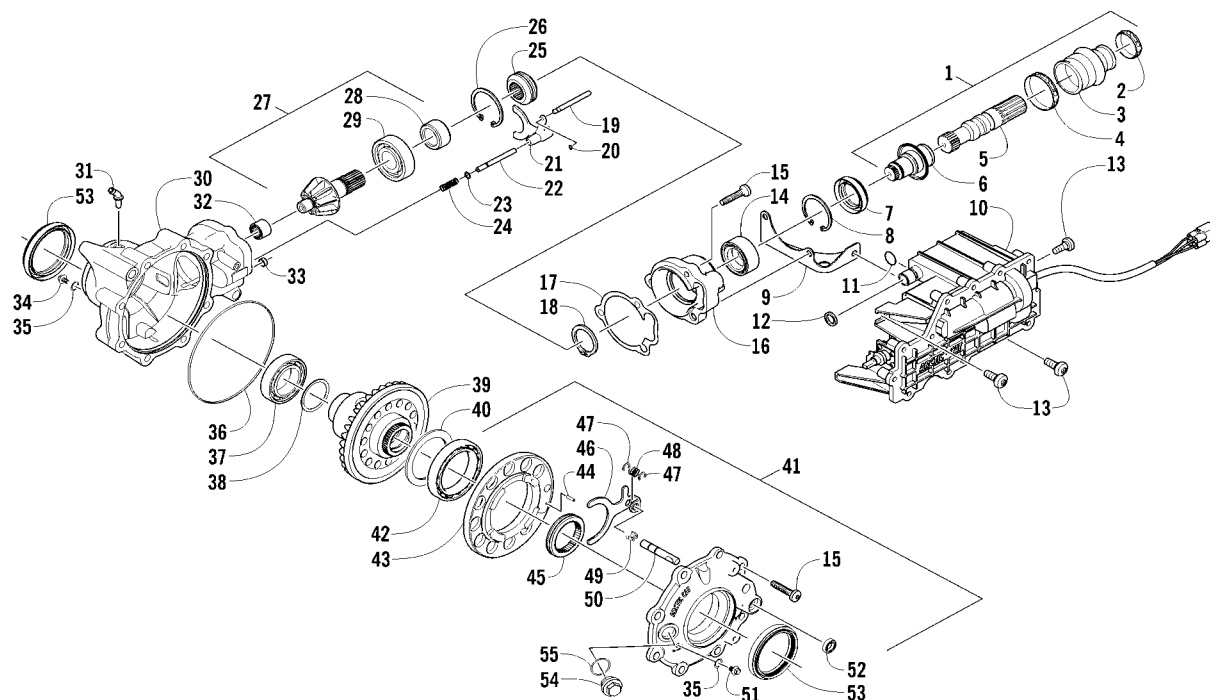
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0423-550		2	Clamp, Plastic	8	0423-730		1	Clamp, Boot
2	0423-342		4	Screw, Self-Tapping	9	0413-206		1	Boot, Duct - Air Out - Rear
3	0413-252		1	Boot, Duct - Air Intake - Front	10	0470-824		1	Duct, Air Out - Rear
4	0423-019		2	Clamp, Hose					(inc. three No. 11 and 12-13)
5	0413-250		1	Duct, Air Intake - Front - Lower	11	0623-784		4	+ Screw, Self-Tapping
6	0470-750		1	Duct, Air Intake - Front - Upper	12	0470-778		1	+ Duct
7	0470-729		1	Cup, Air Intake	13	0470-825		1	+ Duct



DRIVE TRAIN ASSEMBLY

0745-861

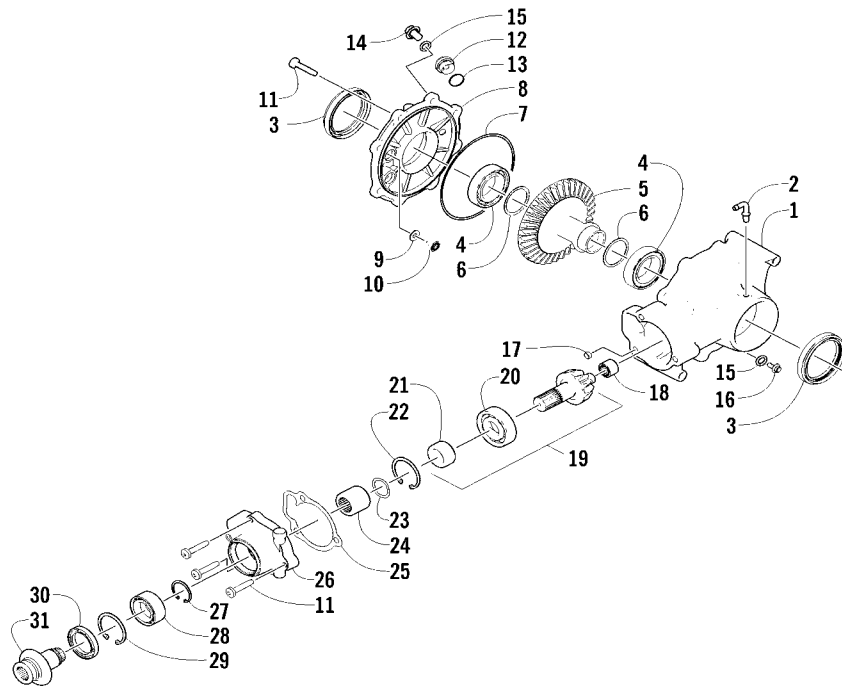
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2502-091	X	1	Gearcase, Front	9	0402-950		1	Flange, Output
2	1402-620		2	Bladder, Gearcase	10	8408-820		4	Screw, Cap
3	0423-315		2	Clamp, Hose	11	0423-393		2	Clamp
4	8428-002		4	Nut, Lock	12	0402-985		2	Boot
5	0423-426		8	Washer	13	0423-411		2	Clamp
6	0423-404		4	Screw, Cap	14	0673-618		2	Bumper, Propeller Shaft
7	0402-966		1	Boot, Shaft	15	1402-092		1	Shaft, Propeller
8	1402-026		2	Spring	16	2502-088	X	1	Gearcase, Rear



FRONT DRIVE GEARCASE ASSEMBLY

0745-863

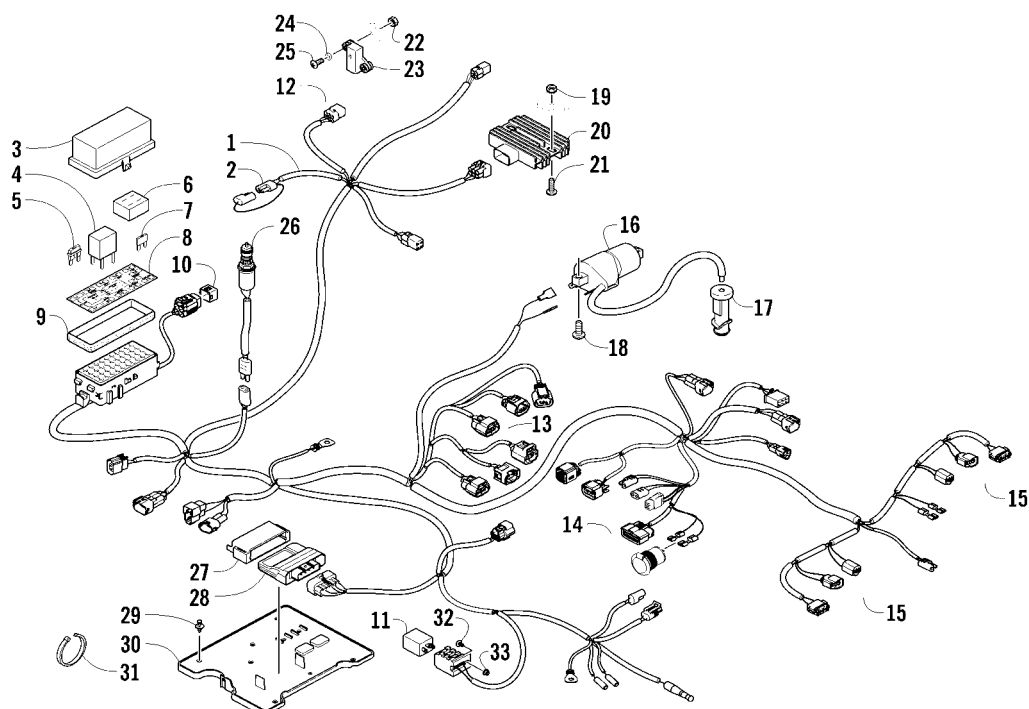
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
-	2502-091	X	1	Complete Front Drive Gearcase Assembly	32	0402-328		1	Bearing
1	1502-083		1	Shaft, Propeller - Assembly (inc. 2-6)	33	0402-411		1	Pin, Dowel
2	0423-411		1	+ Clamp	34	1402-210		1	Plug, Magnetic (inc. one No. 35)
3	0402-985		1	+ Boot, Propeller Shaft	35	0423-153		2	+ O-Ring
4	0423-393		1	+ Clamp	36	0423-149		1	O-Ring
5	1402-045		1	+ Shaft, Output	37	0402-393		1	Bearing
6	1502-085		1	+ Shaft, Input	38	0402-405		AR	Shim, 41 x 49 x 1.3 mm
7	1402-011		1	Seal		0402-406		AR	Shim, 41 x 49 x 1.4 mm
8	0423-423		1	Ring, Retaining		0402-407		AR	Shim, 41 x 49 x 1.5 mm
9	1502-237		1	Bracket, Actuator		0402-408		AR	Shim, 41 x 49 x 1.6 mm
10	1502-909		1	Actuator (inc. 11)		0402-409		AR	Shim, 41 x 49 x 1.7 mm
11	1402-981		1	+ O-Ring	39	1502-859		1	Gear, Ring - 34T
12	0423-892		1	O-Ring	40	1402-074		AR	Shim, 61 x 69 x 1.3 mm
13	0423-396		3	Screw, Self-Tapping		1402-075		AR	Shim, 61 x 69 x 1.4 mm
14	1402-043		1	Bearing		1402-076		AR	Shim, 61 x 69 x 1.5 mm
15	0423-118		11	Screw, Self-Tapping		1402-077		AR	Shim, 61 x 69 x 1.6 mm
16	0502-528		1	Housing, Pinion		1402-078		AR	Shim, 61 x 69 x 1.7 mm
17	0402-947		1	Gasket, Flange	41	2502-104	X	1	Cover, Gearcase (inc. one No. 35, 42-52, and one No. 53)
18	0423-417		1	Ring, Retaining	42	1402-053		1	+ Bearing
19	0402-997		1	Shaft, Selector	43	0502-413		1	+ Flange, Bearing
20	0423-402		1	Ring, Retaining	44	1402-079		1	+ Pin, Parallel
21	0402-998		1	Fork, Selector	45	1402-042		1	+ Collar, Sliding
22	0402-417		1	Shaft, Shuttle	46	1402-054		1	+ Fork
23	0423-147		1	O-Ring	47	1402-058		2	+ Ring, Retaining
24	0402-999		1	Spring, Return	48	1402-057		1	+ Spring
25	0402-413		1	Coupler, Drive	49	1402-063		1	+ Spring
26	1423-067		1	Ring, Retaining	50	1402-656		1	+ Shaft, Lock
27	1502-851		1	Gear, Pinion - Assembly - 11T (inc. 28-29)	51	1402-211		1	+ Plug, Oil Level (inc. one No. 35)
28	1402-977		1	+ Collar, Retaining	52	1402-056		1	+ Seal
29	0402-327		1	+ Bearing	53	2402-150	X	2	+ Seal
30	1502-856		1	Housing, Gearcase	54	0402-333		1	Plug, Fill (inc. 55)
31	2402-160	X	1	Fitting, Elbow	55	0423-154		1	+ O-Ring



REAR DRIVE GEARCASE ASSEMBLY

0745-864

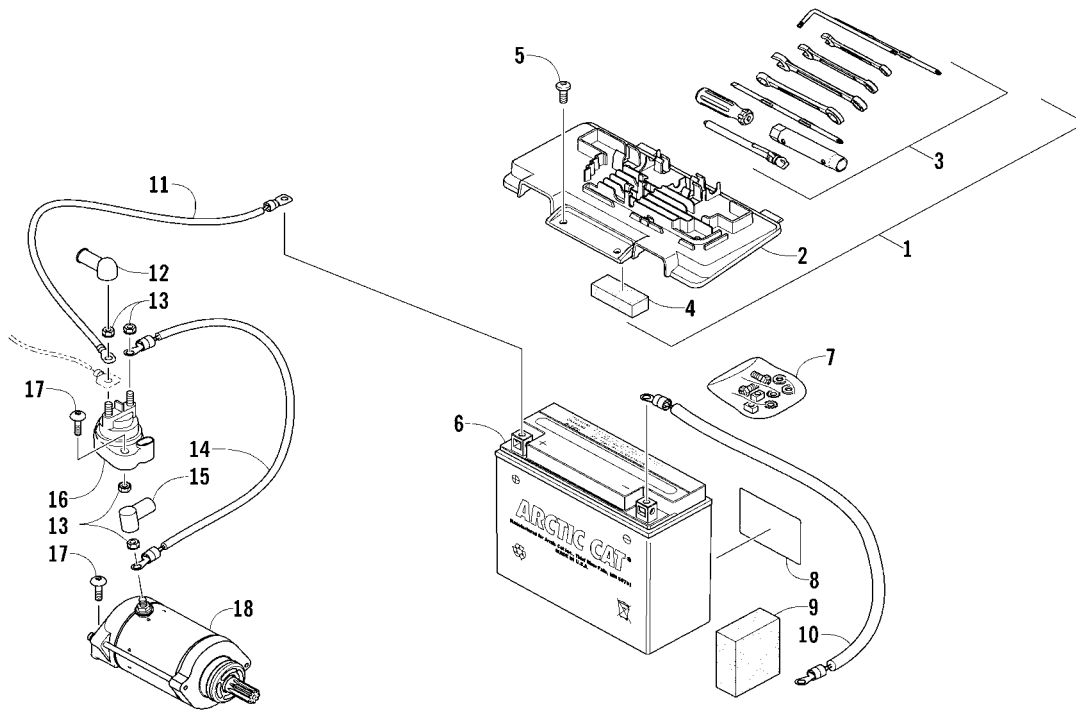
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
-	2502-088	X	1	Complete Rear Drive Gearcase Assembly	12	0402-333		1	Plug, Magnetic (inc. 13)
1	1502-896		1	Housing, Gearcase	13	0423-154		1	+ O-Ring
2	2402-162	X	1	Fitting, Elbow	14	1402-211		1	Plug, Oil Level (inc. one No. 15)
3	2402-150	X	2	Seal	15	0423-153		2	+ O-Ring
4	0402-393		2	Bearing	16	1402-210		1	Plug, Fill (inc. one No. 15)
5	1402-033		1	Gear, Ring - 34T	17	0402-411		1	Pin, Dowel
6	0402-405	AR		Shim, 41 x 49 x 1.3 mm	18	0402-328		1	Bearing
	0402-406	AR		Shim, 41 x 49 x 1.4 mm	19	1502-851		1	Gear, Pinion - Assembly - 11T (inc. 20-21)
	0402-407	AR		Shim, 41 x 49 x 1.5 mm	20	0402-327		1	+ Bearing
	0402-408	AR		Shim, 41 x 49 x 1.6 mm	21	1402-977		1	+ Collar, Retaining
	0402-409	AR		Shim, 41 x 49 x 1.7 mm	22	1423-067		1	Ring, Retaining
7	0423-149		1	O-Ring	23	0402-982		1	Washer, Wave
8	1502-897		1	Cover, Gearcase	24	0402-981		1	Collar, Shaft
9	0402-429	AR		Shim, 6.3 x 18 x 1.3 mm	25	0402-947		1	Gasket, Flange
	0402-430	AR		Shim, 6.3 x 18 x 1.4 mm	26	0502-529		1	Housing, Pinion
	0402-431	AR		Shim, 6.3 x 18 x 1.5 mm	27	0423-417		1	Ring, Retaining
	0402-432	AR		Shim, 6.3 x 18 x 1.6 mm	28	1402-043		1	Bearing
	0402-433	AR		Shim, 6.3 x 18 x 1.7 mm	29	0423-423		1	Ring, Retaining
10	0402-326		1	Button, Thrust	30	1402-011		1	Seal
11	0423-118		11	Screw, Self-Tapping	31	1502-085		1	Shaft, Input



WIRING HARNESS ASSEMBLY

0745-394

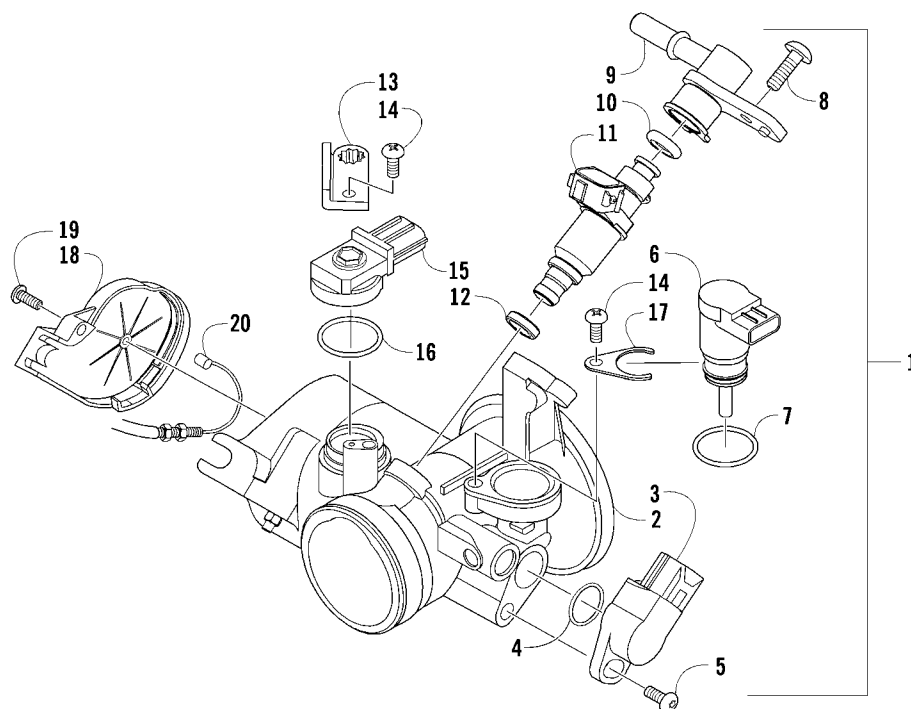
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0486-371	1		Harness, Main (inc. 2-10)	16	0824-043	1		Coil, Ignition
2	0486-164	1		+ Tether, Accessory Connector	17	0824-049	1		Cap, Spark Plug
3	0430-085	1		+ Cover, Fuse Block	18	8476-620	2		Screw, Machine
4	0430-045	6		+ Relay (4-Pin) - 20 Amp	19	0623-038	2		Nut w/Washer
5	0430-034	2		+ Diode	20	0824-037	1		Regulator, Voltage
6	0430-037	1		+ Holder, Fuse	21	8476-625	2		Screw, Machine
7	0430-032	5		+ Fuse - 10 Amp	22	0423-493	2		Nut w/Washer
	0430-031	4		+ Fuse - 15 Amp	23	0409-064	1		Sensor, Tilt
	0430-030	3		+ Fuse - 30 Amp	24	0123-802	2		Washer
8	2411-213	1		+ Decal, Fuse Block	25	8468-425	2		Screw, Machine
9	0430-086	1		+ Seal	26	0409-089	1		Switch, Brake - Assembly
10	0430-097	1		+ Cover, Diagnostics Connector	27	0430-076	1		Cushion, ECM
11	0430-049	1		Flasher	28	0530-031	1		ECM
12	1436-416	1		Repair Kit, Connector - Tilt Sensor	29	0623-362	3		Rivet, Reinstallable
13	1436-417	1		Repair Kit, Connector - Idle Speed Control	30	2406-643	1		Tray, Electrical
14	1436-415	1		Repair Kit, Connector - LCD Gauge	31	0123-788	AR		Tie, Cable - 8 in.
15	1436-424	AR		Repair Kit, Connector - Headlight/Turn Signal/Position		0123-903	AR		Tie, Cable - 11.5 in.
					32	8476-516	1		Screw, Machine
					33	8427-502	1		Nut, Lock



BATTERY AND STARTER ASSEMBLY

0746-852

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	5993-040		1	Battery Cover/Tool Tray Assembly (inc. 2-4)	10	0445-063		1	Cable, Battery/Ground
2	4406-136		1	+ Cover, Battery	11	0445-062		1	Cable, Battery/Solenoid
3	0444-122		1	+ Kit, Tool	12	0645-327		1	Boot, Terminal
4	0417-016		1	+ Pad, Battery	13	0623-038		5	Nut w/Washer
5	8476-620		2	Screw, Machine	14	0445-064		1	Cable, Solenoid/Starter (inc. 15)
6	0645-480		1	Battery Assembly (inc. 7-8)	15	0645-019		1	+ Boot, Terminal
7	0445-082		1	+ Kit, Hardware	16	0445-058		1	Solenoid
8	0645-430		1	+ Decal, Warning	17	8476-625		4	Screw, Machine
9	0417-017		1	Foam, Battery	18	0825-024		1	Motor, Starter - Assembly



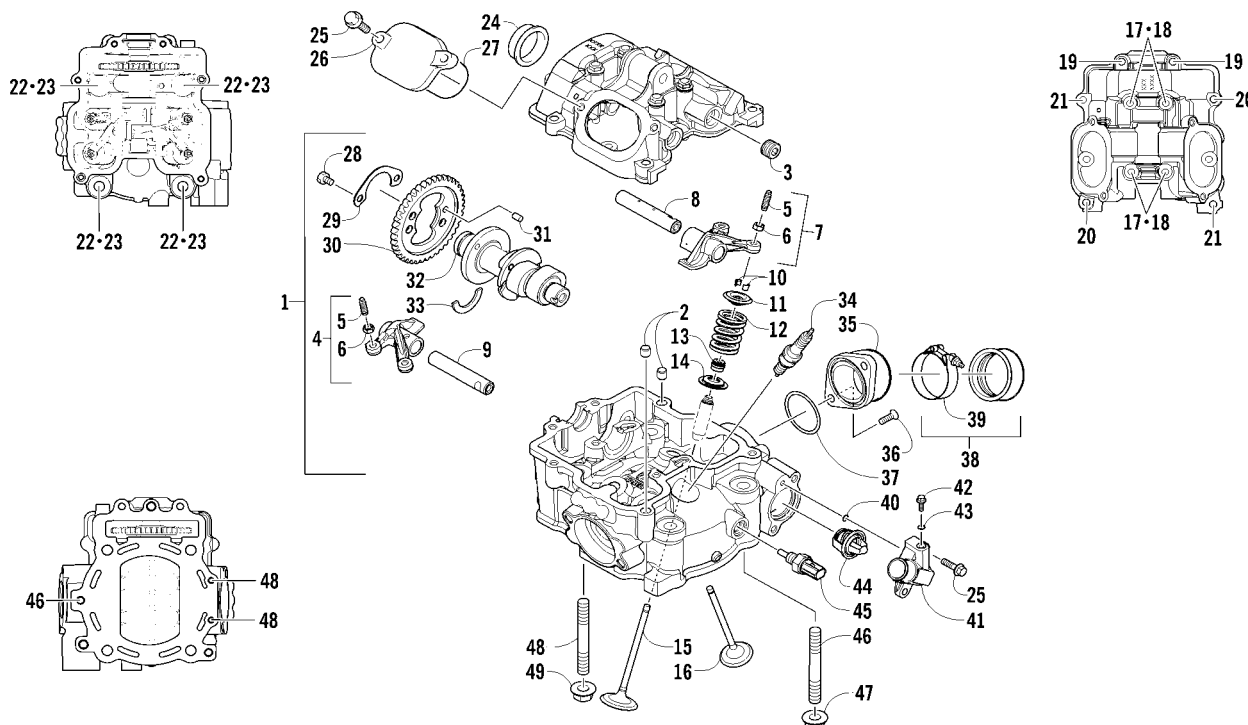
THROTTLE BODY ASSEMBLY

0742-670

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0470-753	1	1	Throttle - Assembly (inc. 2-19)	11	0470-762	1	1	+ Injector, Fuel
2	-	1	1	+ Throttle Body - Not Serviced Individually	12	0470-768	1	1	+ Seal
3	0430-072	1	1	+ Sensor, Throttle Position	13	5507-227	1	1	+ Bracket, MAP Sensor
4	5507-234	1	1	+ O-Ring	14	5507-117	2	2	+ Screw, Machine
5	5507-231	1	1	+ Screw, Machine	15	0430-073	1	1	+ Sensor, MAP
6	0430-074	1	1	+ Valve, ISC	16	5507-232	1	1	+ O-Ring
7	5507-233	1	1	+ O-Ring	17	5507-229	1	1	+ Plate, ISC Valve
8	5507-238	1	1	+ Screw, Machine	18	5507-223	1	1	+ Cover
9	0470-687	1	1	+ Rail, Fuel	19	5507-037	1	1	+ Screw, Machine
10	0470-767	1	1	+ O-Ring	20	0487-057	1	1	Cable, Throttle



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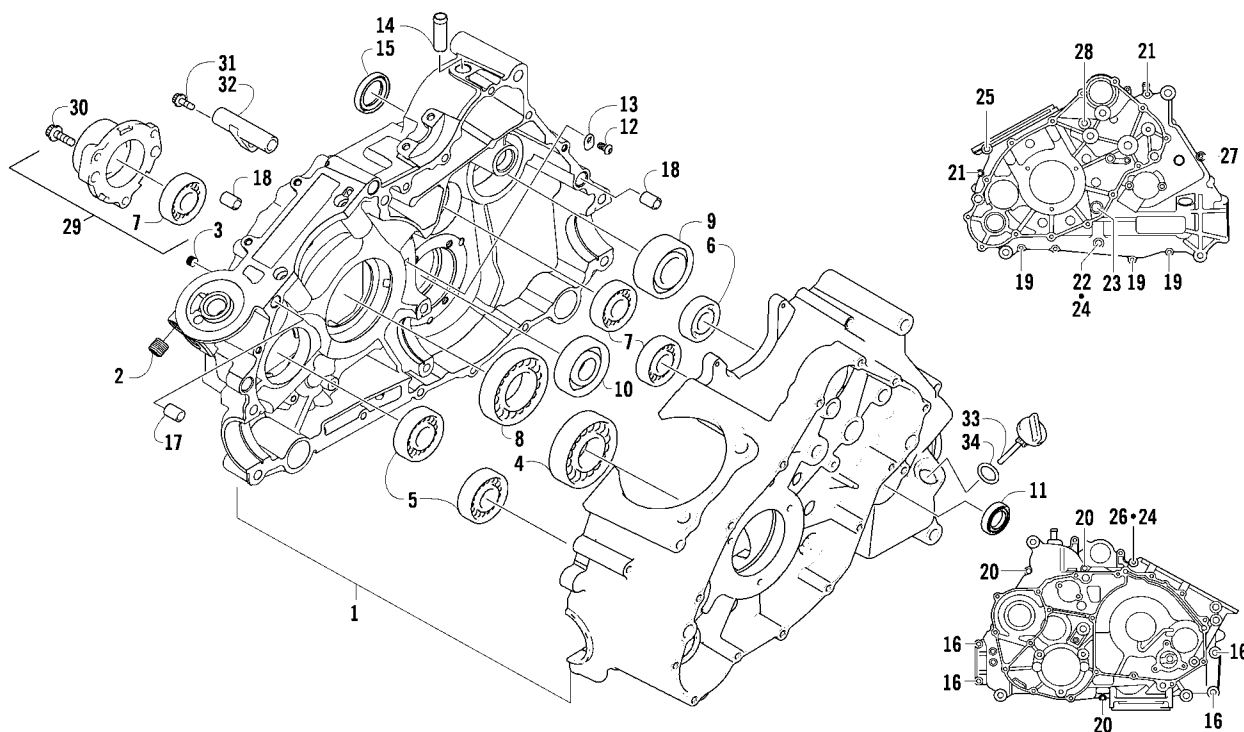
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY

0745-419

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0808-226	X	1	Head, Cylinder - Assembly (inc. 2-17)	25	0826-007		6	Screw, Cap
2	0829-062		2	+ Pin, Dowel	26	0808-003		2	Cap, Inspection
3	0831-092		2	+ Plug, Shaft	27	0830-004		2	O-Ring
4	0809-319	X	1	+ Arm, Valve Rocker - Exhaust (inc. two No. 5-6)	28	0826-034		2	Screw, Cap
5	0809-240		4	++ Screw, Adjuster	29	0828-004		1	Plate, Retainer
6	0827-059		4	++ Nut	30	0809-212		1	Sprocket
7	0809-318	X	1	+ Arm, Valve Rocker - Intake (inc. two No. 5-6)	31	0829-049		1	Pin, Dowel
8	0809-241		1	+ Shaft, Rocker Arm - Intake	32	0809-245		1	Camshaft
9	0809-242		1	+ Shaft, Rocker Arm - Exhaust	33	0809-003		1	C-Ring
10	0809-233		8	+ Cotter, Valve	34	0217-799		1	Spark Plug - CPR8E
11	0809-232		4	+ Retainer, Spring	35	0470-668		1	Flange, Intake Manifold
12	0809-231		4	+ Spring, Valve	36	0826-008		2	Screw, Machine
13	0830-186		4	+ Seal, Oil	37	0830-090		1	O-Ring
14	0809-215		4	+ Seat, Spring - Valve	38	0437-069		1	Boot (inc. 39)
15	0809-228		2	+ Valve, Intake	39	1423-041		1	+ Clamp
16	0809-229		2	+ Valve, Exhaust	40	0830-168		1	O-Ring
17	0826-149		4	+ Screw, Cap	41	0808-208		1	Cover, Thermostat (inc. 42-43)
18	0830-155		4	Gasket	42	8408-512		1	+ Screw, Cap
19	0826-002		2	Screw, Cap	43	0423-182		1	+ O-Ring
20	0826-005		2	Screw, Cap	44	0808-078		1	Thermostat
21	0826-006		2	Screw, Cap	45	0808-124		1	Sensor, Engine Coolant Temperature
22	0808-037		4	Screw, Cap	46	0827-031		1	Bolt, Stud
23	0830-147		4	Washer	47	8424-804		1	Nut
24	0808-077		1	Plug, Cylinder Head	48	0827-054		2	Bolt, Stud
					49	8424-604		2	Nut



Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0810-001	1	Chain, Cam	7	0830-018	1	Gasket
2	0810-002	1	Guide, Chain	8	8468-625	2	Screw, Machine
3	0810-003	1	Tensioner, Chain	9	0830-107	2	Gasket
4	0826-036	1	Pivot, Tensioner	10	8400-610	1	Screw, Cap
5	0830-025	1	Washer, Crush	11	0828-129	1	Washer
6	0810-004	1	Adjuster, Tensioner - Assembly				

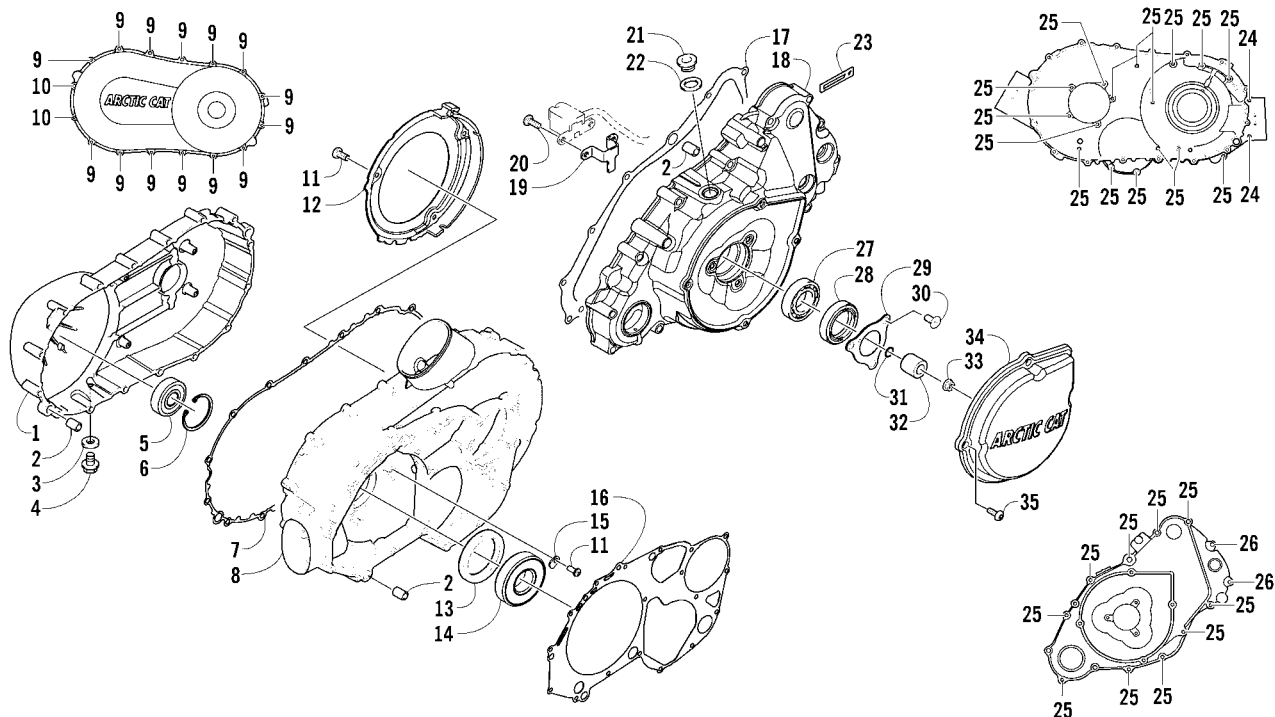


CRANKCASE ASSEMBLY

0743-953

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0801-151	1	1	Crankcase Assembly (inc. 2-15)	19	8468-645	3	3	Screw, Machine
2	0812-064	2	2	+ Plug	20	8468-655	3	3	Screw, Machine
3	0801-002	1	1	+ Plug	21	8468-675	2	2	Screw, Machine
4	0832-043	1	1	+ Bearing	22	8412-860	1	1	Screw, Cap
5	0832-005	2	2	+ Bearing	23	0826-017	1	1	Screw, Cap
6	0832-049	1	1	+ Bearing	24	0830-008	2	2	Gasket
7	0832-050	3	3	+ Bearing	25	0826-019	1	1	Screw, Cap
8	0832-042	1	1	+ Bearing	26	0826-018	1	1	Screw, Cap
9	0832-048	1	1	+ Bearing	27	8468-695	1	1	Screw, Machine
10	0832-077	1	1	+ Bearing	28	8468-680	1	1	Screw, Machine
11	0822-052	1	1	+ Seal, Countershaft	29	0801-029	1	1	Housing, Secondary Shaft (inc. one No. 7)
12	0826-100	4	4	+ Screw, Machine	30	0826-105	3	3	Screw, Cap
13	0822-010	4	4	+ Retainer, Bearing	31	0826-038	1	1	Screw, Cap
14	0801-028	1	1	+ Pipe, Breather	32	0801-069	1	1	Pipe, Breather
15	0830-035	1	1	+ Seal, Driveshaft	33	0801-179	1	1	Stick, Oil Level
16	8412-850	4	4	Screw, Cap	34	0830-010	1	1	O-Ring
17	0829-003	1	1	Pin, Dowel					
18	0829-002	5	5	Pin, Dowel					

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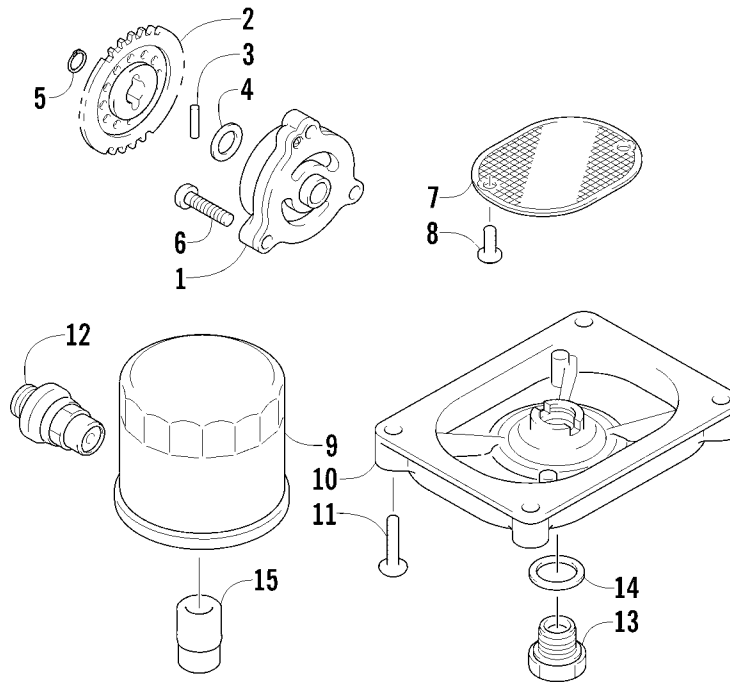


CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY

0746-612

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0806-089	1	1	Cover, V-Belt	19	0802-071	1	1	+ Clamp, Routing
2	0829-002	6	6	Pin, Dowel	20	8470-510	2	2	Screw, Machine
3	0830-013	1	1	Washer, Crush	21	0826-155	1	1	Plug
4	8408-812	1	1	Screw, Cap	22	0830-015	1	1	Washer, Crush
5	0832-060	1	1	Bearing	23	1623-984	1	1	Clamp, Routing
6	0831-078	1	1	Ring, Retaining	24	8468-675	2	2	Screw, Machine
7	0830-174	1	1	Gasket, V-Belt Cover	25	8468-640	26	26	Screw, Machine
8	0806-086	1	1	Cover, Clutch	26	8468-625	2	2	Screw, Machine
9	8468-645	14	14	Screw, Machine	27	1602-981	1	1	Bearing
10	8468-655	2	2	Screw, Machine	28	0830-158	1	1	Seal
11	0826-029	5	5	Screw, Machine	29	0805-008	1	1	Retainer, Seal
12	0806-048	1	1	Plate, Air Intake	30	0826-031	3	3	Screw, Machine
13	0830-188	1	1	Seal	31	0830-108	1	1	O-Ring
14	0832-009	1	1	Bearing	32	0820-061	1	1	Bushing
15	0822-010	2	2	Retainer, Bearing	33	0827-008	1	1	Nut
16	0830-116	1	1	Gasket, Clutch Cover	34	0820-062	1	1	Cover, Magneto
17	0830-128	1	1	Gasket, Magneto Cover	35	8468-616	4	4	Screw, Machine
18	0806-127	1	1	Cover, Magneto - Assembly (inc. 19)					

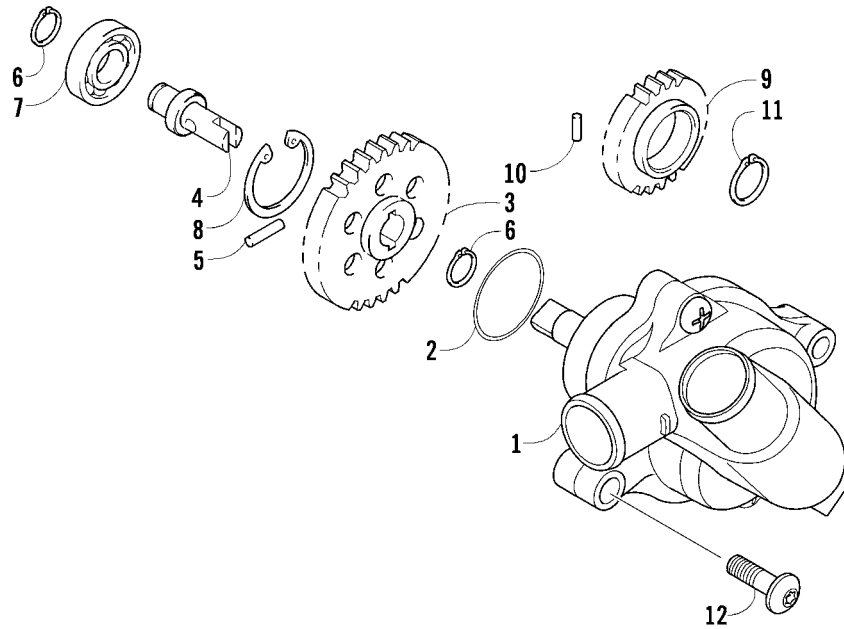
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OIL FILTER/PUMP ASSEMBLY

0744-012

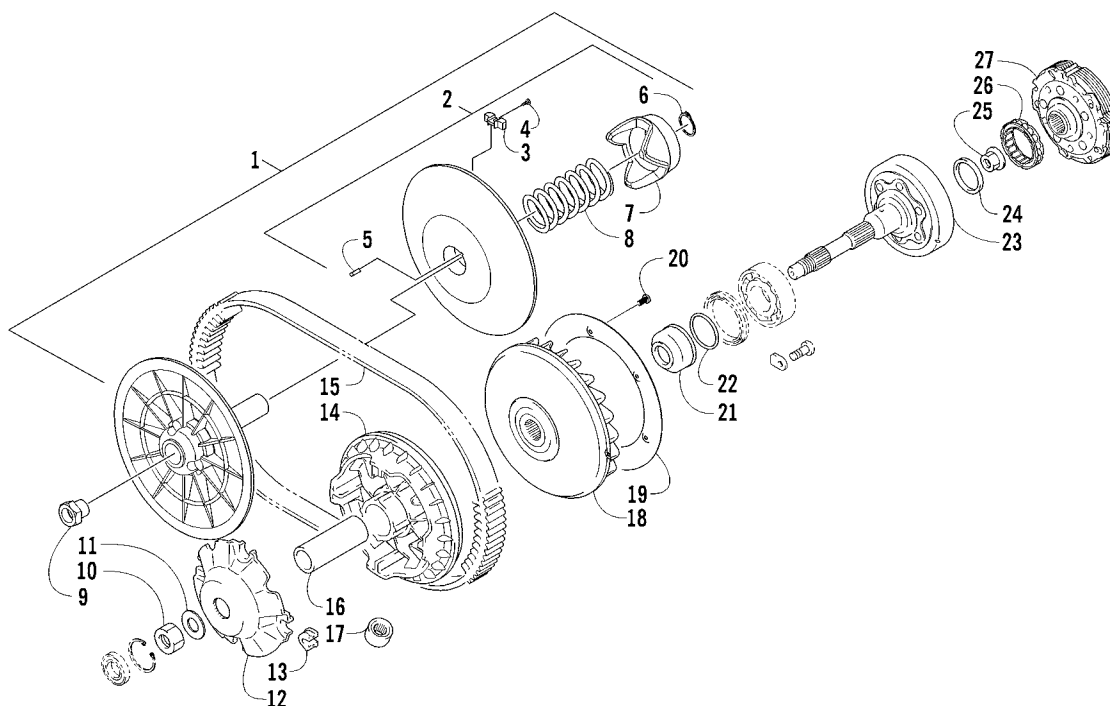
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0812-023		1	Pump, Oil	9	0812-034		1	Filter, Oil
2	0812-083		1	Gear, Driven	10	0812-053		1	Cap, Oil Strainer
3	0829-009		1	Pin	11	8468-625		4	Screw, Machine
4	0828-007		1	Washer	12	0812-007		1	Valve, Oil-Relief - Assembly
5	0831-002		1	Ring, Retaining	13	0812-006		1	Plug, Drain
6	0826-039		3	Screw, Machine	14	0830-017		1	Gasket, Drain Plug
7	0812-057		1	Strainer, Oil	15	0812-066		1	Union, Filter
8	0826-040		2	Screw, Machine					



WATER PUMP ASSEMBLY

0739-945

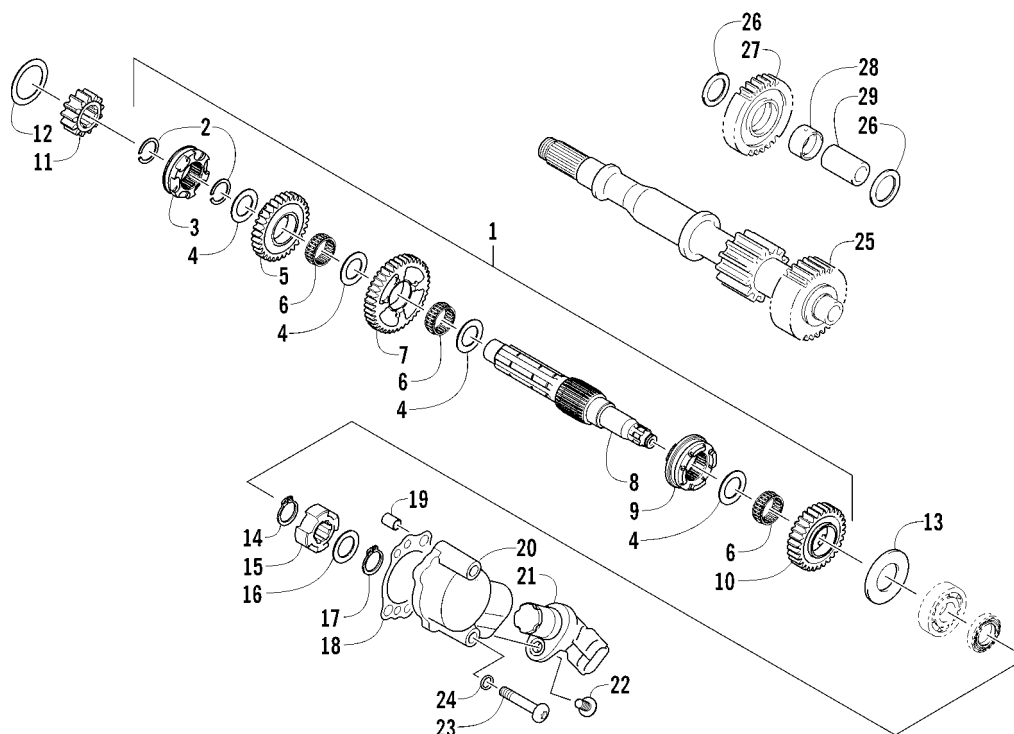
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0813-001	1	Pump, Water - Assembly (inc. 2)	7	0832-046	1	Bearing, Shaft
2	0830-029	1	+ O-Ring	8	0831-004	1	Ring, Retaining
3	0813-004	1	Gear, Driven	9	0811-003	1	Gear, Water Pump Drive
4	0813-005	1	Shaft, Driven Gear	10	0829-007	1	Pin, Alignment
5	0829-009	1	Pin, Driven Gear	11	0831-005	1	Ring, Retaining
6	0831-002	2	Ring, Retaining	12	8468-665	2	Screw, Machine



TRANSMISSION ASSEMBLY

0747-836

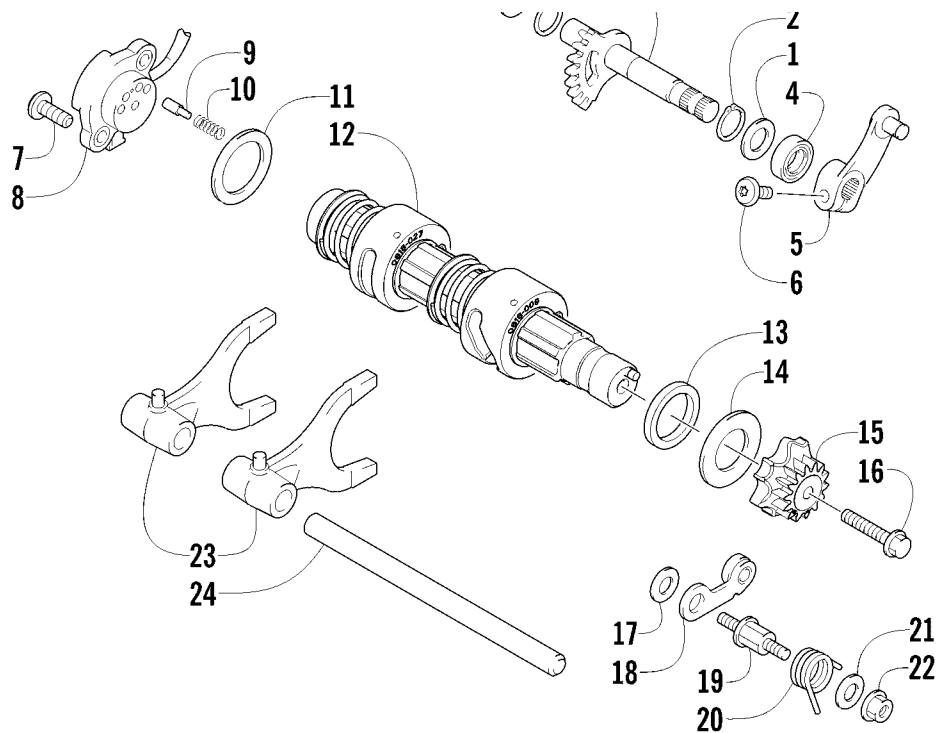
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0823-432	X	1	Pulley, Driven - Assembly (inc. 2-9)	15	0823-013		1	Belt, Drive
2	0823-456	X	1	+ Pulley, Driven - Uncalibrated (inc. 3-6)	16	0823-271		1	Spacer
3	0823-454	X	3	++ Shoe, Cam	17	0823-167		8	Roller
4	0823-177		3	++ Screw, Machine	18	0823-272		1	Face, Fixed Drive
5	0823-383	X	1	++ Key	19	0823-131		1	Shroud, Drive Face
6	0823-455	X	1	++ Ring, Snap - External	20	0623-914		6	Screw, Self-Tapping
7	0823-453	X	1	+ Cam	21	0823-015		1	Spacer, Fixed Drive Face
8	0823-377	X	1	+ Spring - Black	22	0470-531		1	O-Ring
9	0823-457	X	1	+ Nut	23	0821-002		1	Housing, Clutch - Assembly
10	0827-010		1	Nut	24	0830-189		1	Seal
11	0828-106		1	Washer	25	0827-011		1	Nut
12	0823-276		1	Plate, Movable Drive Face	26	0823-018		1	Clutch, One-Way
13	0823-277		4	Damper, Movable Drive Face	27	0823-484	X	1	Clutch, Centrifugal - 6 Plate
14	0823-273		1	Face, Movable Drive					



SECONDARY TRANSMISSION ASSEMBLY

0745-260

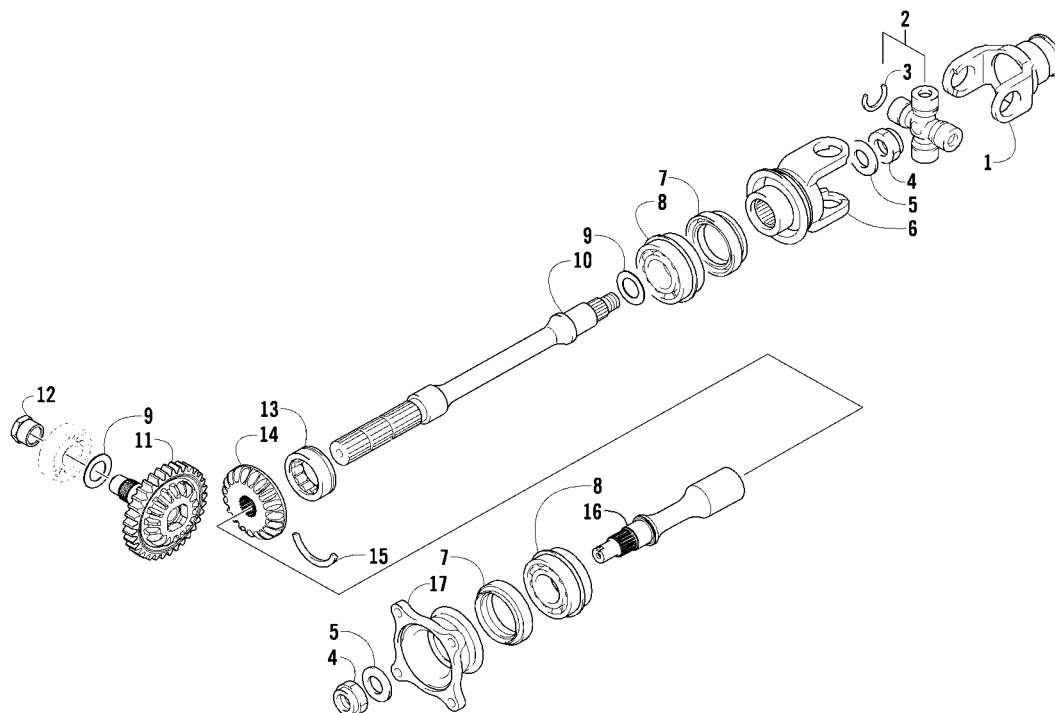
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0822-124	1	1	Countershaft Assembly (inc. 2-10)	16	0828-069	1	1	Washer, Thrust
2	0831-085	2	2	+ Ring, Retaining	17	0831-039	1	1	Ring, Retaining
3	0822-120	1	1	+ Gear Select, Reverse	18	0830-129	1	1	Gasket
4	0822-121	4	4	+ Shim	19	0829-023	2	2	Pin, Dowel
5	0822-119	1	1	+ Gear, Reverse Driven	20	0822-049	1	1	Housing, Speedometer Sensor
6	0832-082	3	3	+ Bearing	21	0824-042	1	1	Sensor, Speedometer
7	0822-114	1	1	+ Gear, Driven - Low	22	8468-620	1	1	Screw, Machine
8	0822-113	1	1	+ Countershaft	23	8468-645	2	2	Screw, Machine
9	0822-116	1	1	+ Gear Select, Sliding	24	0830-107	2	2	Gasket
10	0822-115	1	1	+ Gear, Driven - High	25	0822-001	1	1	Driveshaft
11	0822-125	1	1	Gear, Drive	26	0828-016	2	2	Washer, Thrust
12	0828-019	1	1	Washer, Thrust	27	0822-011	1	1	Gear, Reverse Idle
13	0828-011	1	1	Washer	28	0822-012	1	1	Bushing
14	0831-040	1	1	Ring, Retaining	29	0822-015	1	1	Shaft, Reverse Idle
15	0822-050	1	1	Trigger, Speedometer Sensor					



GEAR SHIFTING ASSEMBLY

0745-773

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0828-036		2	Washer	13	0828-131		1	Spacer
2	0831-010		2	Ring, Retaining	14	0828-037		1	Washer
3	0818-007		1	Shaft, Sub-Gear Shift	15	0818-089		1	Plate, Gear Shift Cam
4	0830-044		1	Seal, Sub-Gear Shift Shaft	16	0826-006		1	Screw, Cap
5	0818-014		1	Arm, Select	17	0828-038		1	Washer
6	8468-620		1	Screw, Machine	18	0818-002		1	Stopper, Cam
7	8470-520		2	Screw, Machine	19	0818-004		1	Support, Cam Stopper
8	0409-090		1	Switch, Gear Position	20	0818-090		1	Spring
9	0818-013		2	Contact	21	0828-035		1	Washer
10	0818-017		2	Spring	22	8424-602		1	Nut
11	0828-040		1	Washer	23	0818-072		2	Fork, Shift
12	0818-046		1	Shaft, Gear Shift - Assembly	24	0818-006		1	Shaft, Shift Fork



SECONDARY DRIVE ASSEMBLY

0743-766

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0819-063	1		Yoke, Propeller Shaft Joint	10	0819-115	1		Shaft, Secondary Driven - Front
2	1402-164	1		Joint, Universal - Set (inc. 3)	11	0822-131	1		Gear, Secondary Drive
3	0423-450	4		+ Ring, Retaining	12	0827-052	1		Nut
4	0827-013	2		Nut	13	0832-016	1		Bearing
5	0828-020	2		Washer	14	0822-106	1		Gear, Secondary Driven
6	0819-061	1		Yoke, Drive Output - Front	15	0819-011	1		Ring, Driven Bearing
7	0830-043	2		Seal, Oil	16	0819-053	1		Shaft, Secondary Driven - Rear
8	0832-017	2		Bearing	17	0819-005	1		Flange, Output Joint - Rear
9	0828-021	AR		Shim, 25 x 34 x 0.25 mm					
	0828-022	AR		Shim, 25 x 34 x 0.30 mm					
	0828-023	AR		Shim, 25 x 34 x 0.70 mm					
	0828-024	AR		Shim, 25 x 34 x 0.90 mm					
	0828-025	AR		Shim, 25 x 34 x 0.95 mm					
	0828-026	AR		Shim, 25 x 34 x 1.00 mm					
	0828-027	AR		Shim, 25 x 34 x 1.05 mm					
	0828-028	AR		Shim, 25 x 34 x 1.10 mm					
	0828-029	AR		Shim, 25 x 34 x 1.15 mm					

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